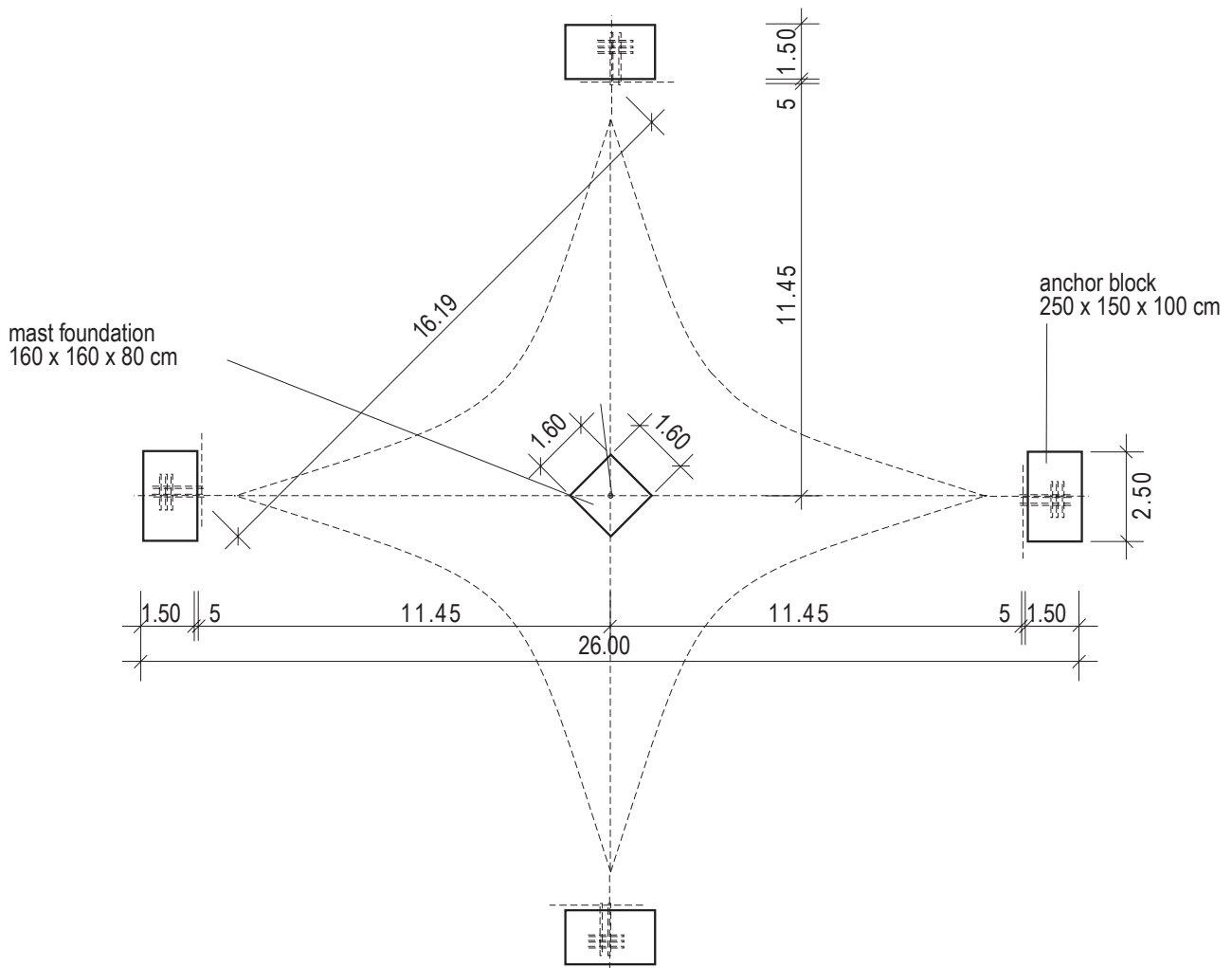




Scale 1 : 200

Quality of concrete : C 25/30 (B 25)

The notes to the foundation plan are to be observed!

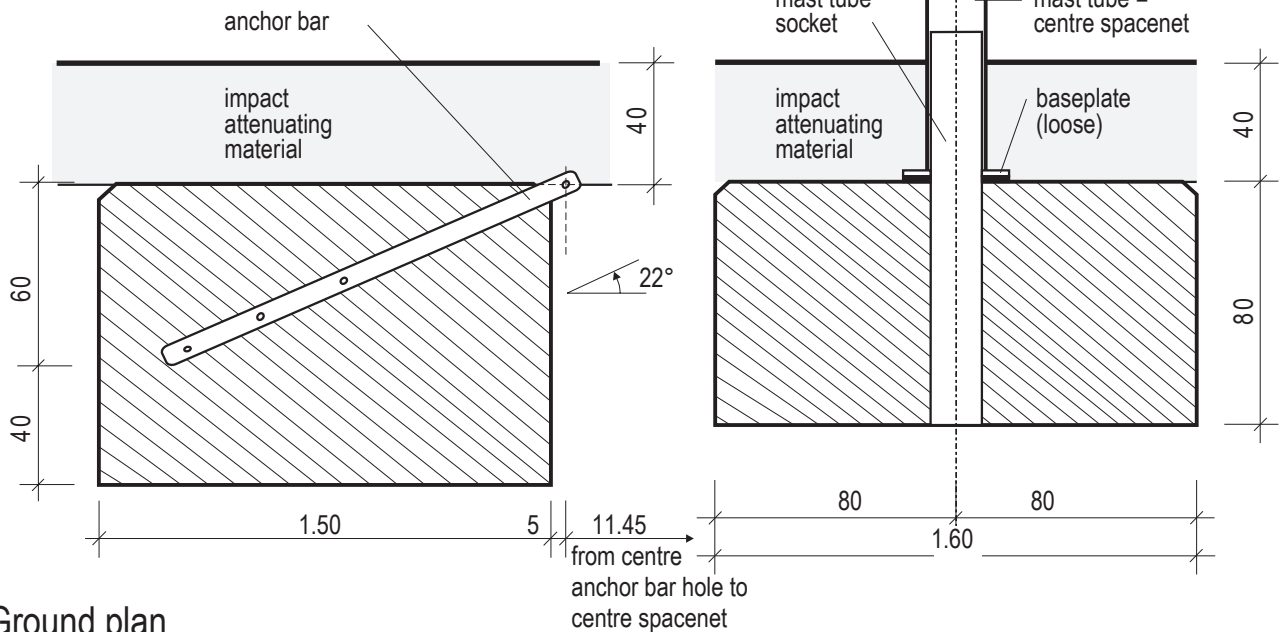
Please ask for current standards.

Detail plan for foundation

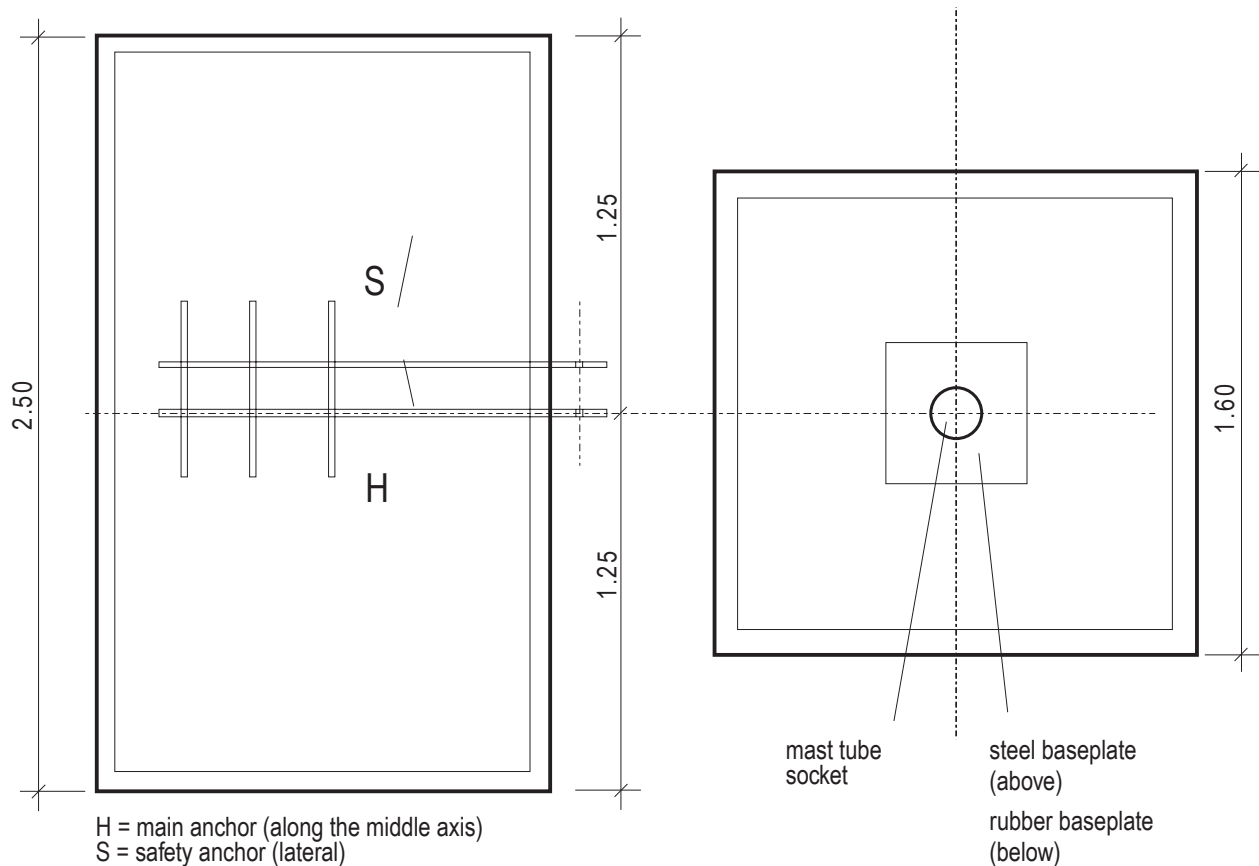
Anchor block

Mast foundation

Section drawing



Ground plan



Scale 1 : 25
 Quality of concrete : C 25/30 (B 25)
 The notes to the foundation plan are to be observed!
 Please ask for current standards.

Notes to the foundation plan

The concrete for the foundations must be prepared in accordance with the strength class conforming to German standard C 25/30 (B 25), $f_{ck,cube} = 30 \text{ N/mm}^2$. The concrete must have a flowing consistency.

The concrete must be compacted during grouting by vibration, tamping, beating or puddling. In the anchor bar area, compacting must be carried out with special care.

The specified setting times must be adhered to.

The concrete for the anchor blocks and the mast foundation is to be built into the foundation holes WITHOUT formwork, if there is solid ground.

In case of the anchor blocks having to be produced with formwork, the ground in FRONT of the anchor blocks must be well compressed after the moulding.

The measures	centre spacenet to centre anchor bar hole	= 11.45 m
	centre anchor bar hole to centre anchor bar hole	= 16.19 m
have to be strictly followed,	maximum deviation	$\pm 2 \text{ cm}$.

All anchor blocks and the mast foundation have to be positioned at the same level. When installing the anchor bars the angle of inclination has to be in exact accordance with the measures given in the detail plan.

Anchor block:

- The rear end of the anchor bar has to be 40 cm above the lower edge of the anchor block.
- The front edge of the anchor bar must not stand out more than 10 cm from the anchor block.
- The main anchor (H) is to be situated along the central axis of the anchor block, the safety anchor (S) to the right or left of it.

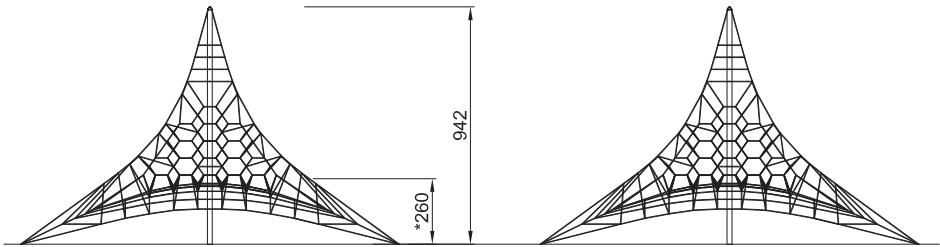
The mast tube socket has to be filled with concrete up to the upper edge.

All concrete foundations must be covered with minimum 40 cm of impact attenuating material. The upper edges of the foundations must be well bevelled or rounded off. In no case water may collect on the surfaces of the foundations.

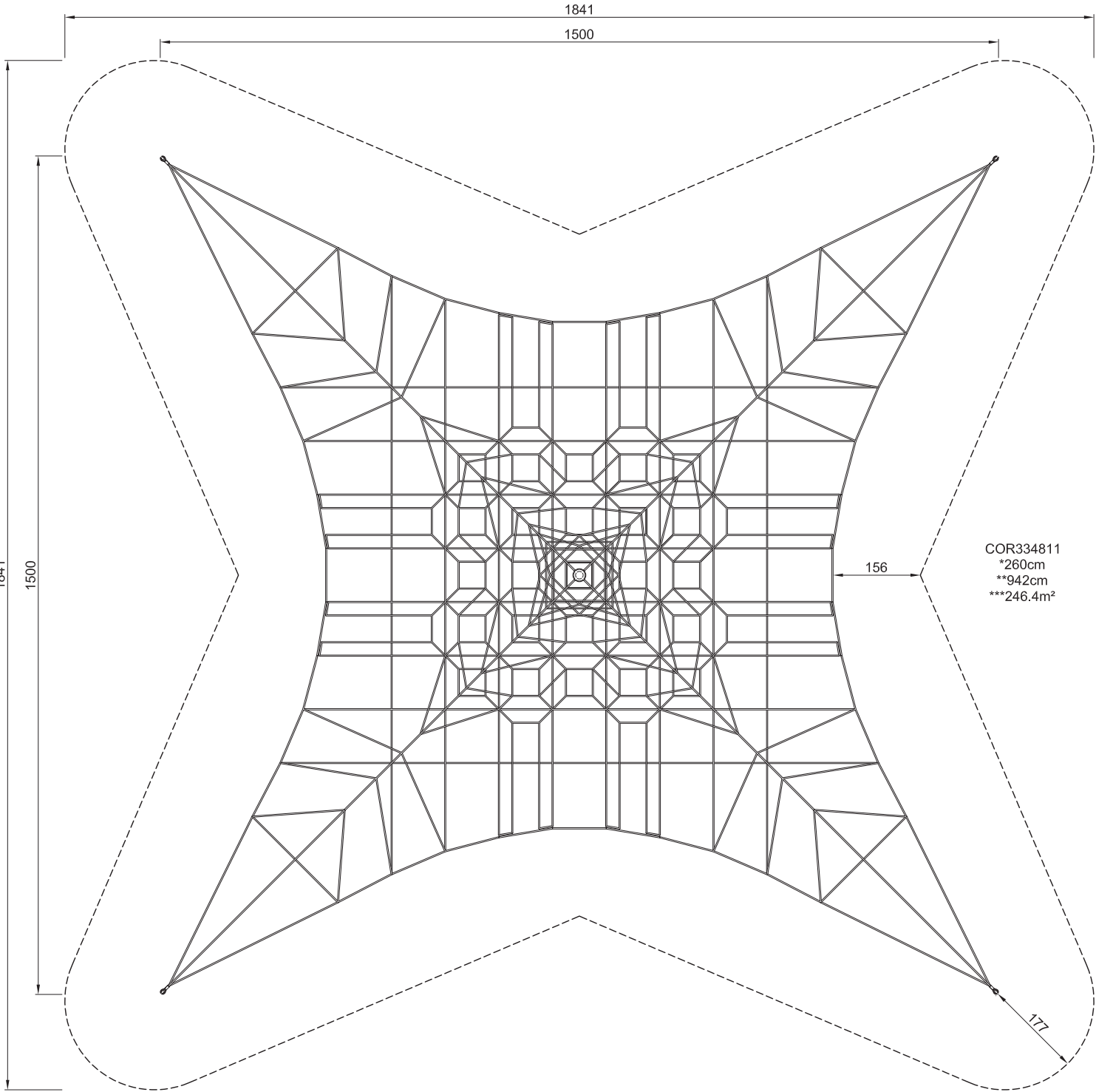
The indicated dimensions for anchor blocks and mast foundation apply only to solid ground of average weight-bearing capacity. In case of new earth fillings and loose ground:

- the anchor blocks depths have to be increased to 120 cm,
- the base of the mast foundation has to be increased to 190 x 190 cm.

EN1176/AS4685

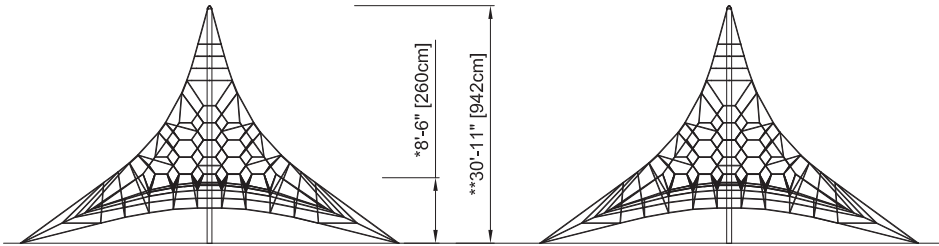


COR334811
1:300



COR334811
*260cm
**942cm
***246.4m²

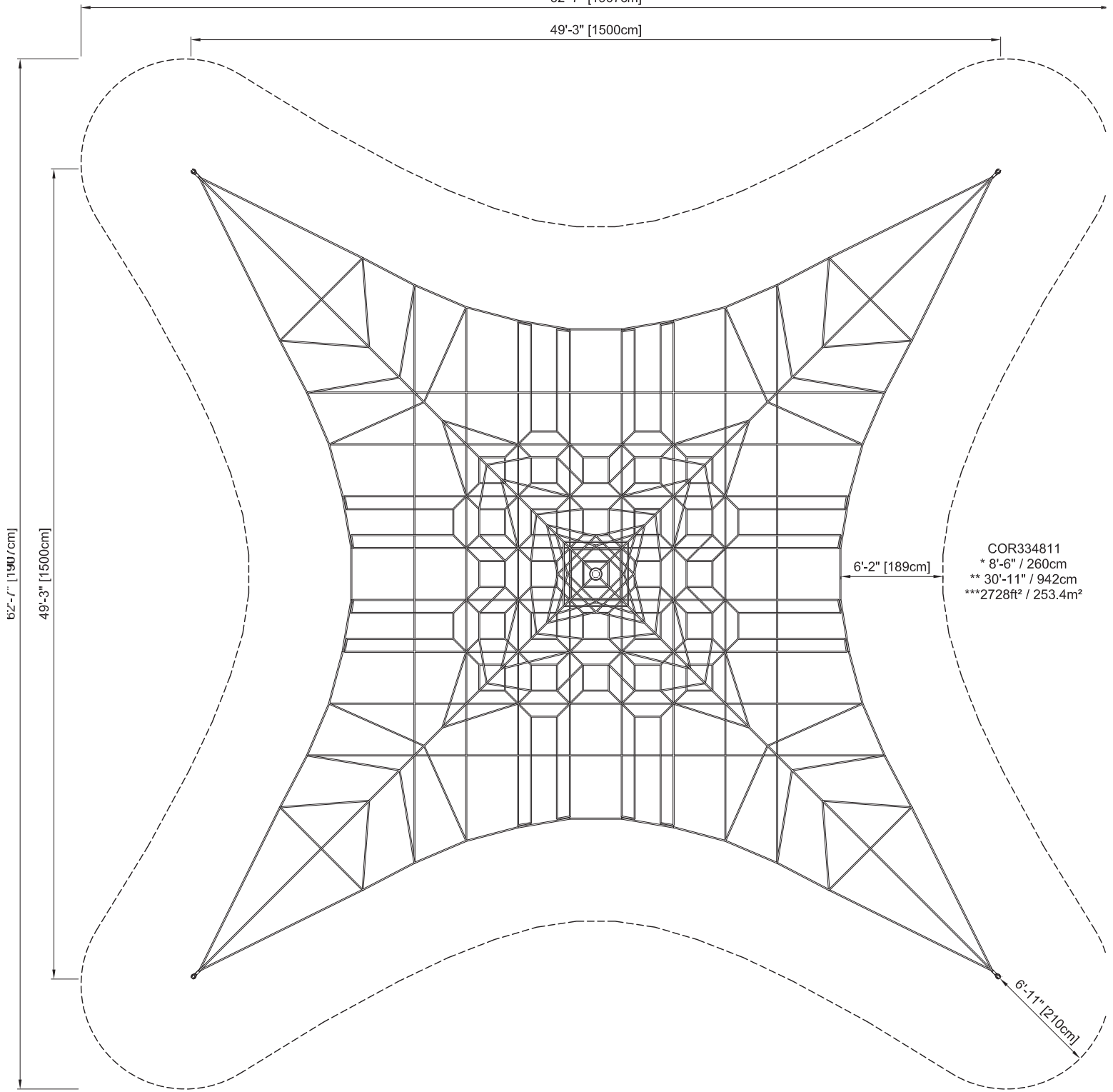
ASTM F1487/CSA Z614



COR334811
1:300

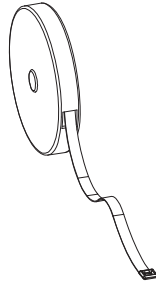
62'-7" [1907cm]

49'-3" [1500cm]

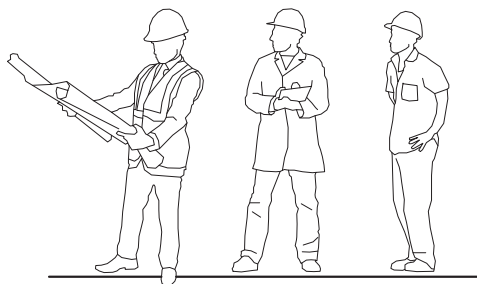
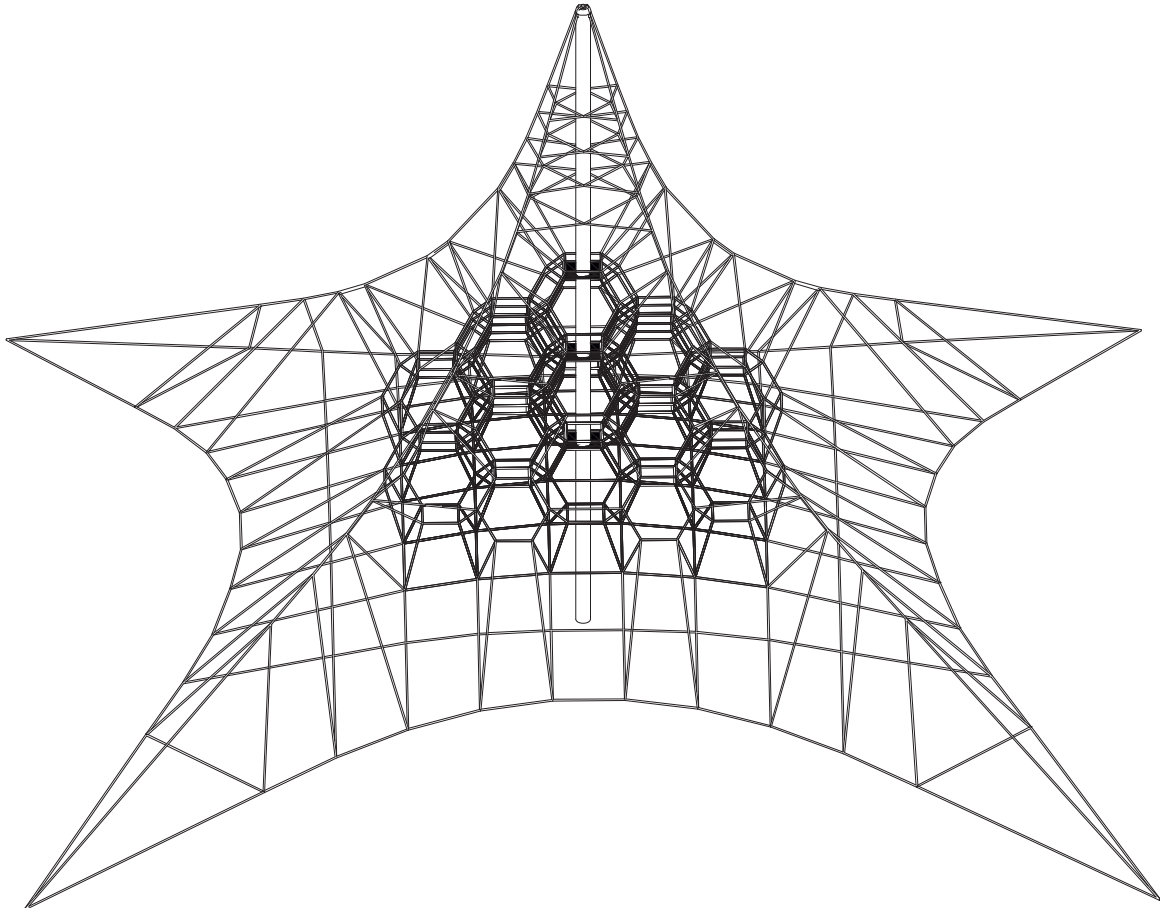


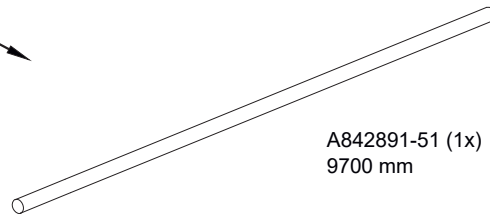
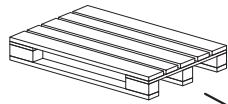
COR334811
* 8'-6" / 260cm
** 30'-11" / 942cm
*** 2728ft² / 253.4m²

Installation instruction
 Montageanleitung
 Instructions de montage
 Indicaciones de montaje
 Istruzioni di montaggio
 Montagehandleiding
 Monteringsanvisning
 Monteringsvejledning
 Инструкция по установке
 Asennusohje
 Οδηγίες εγκατάστασης

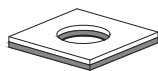
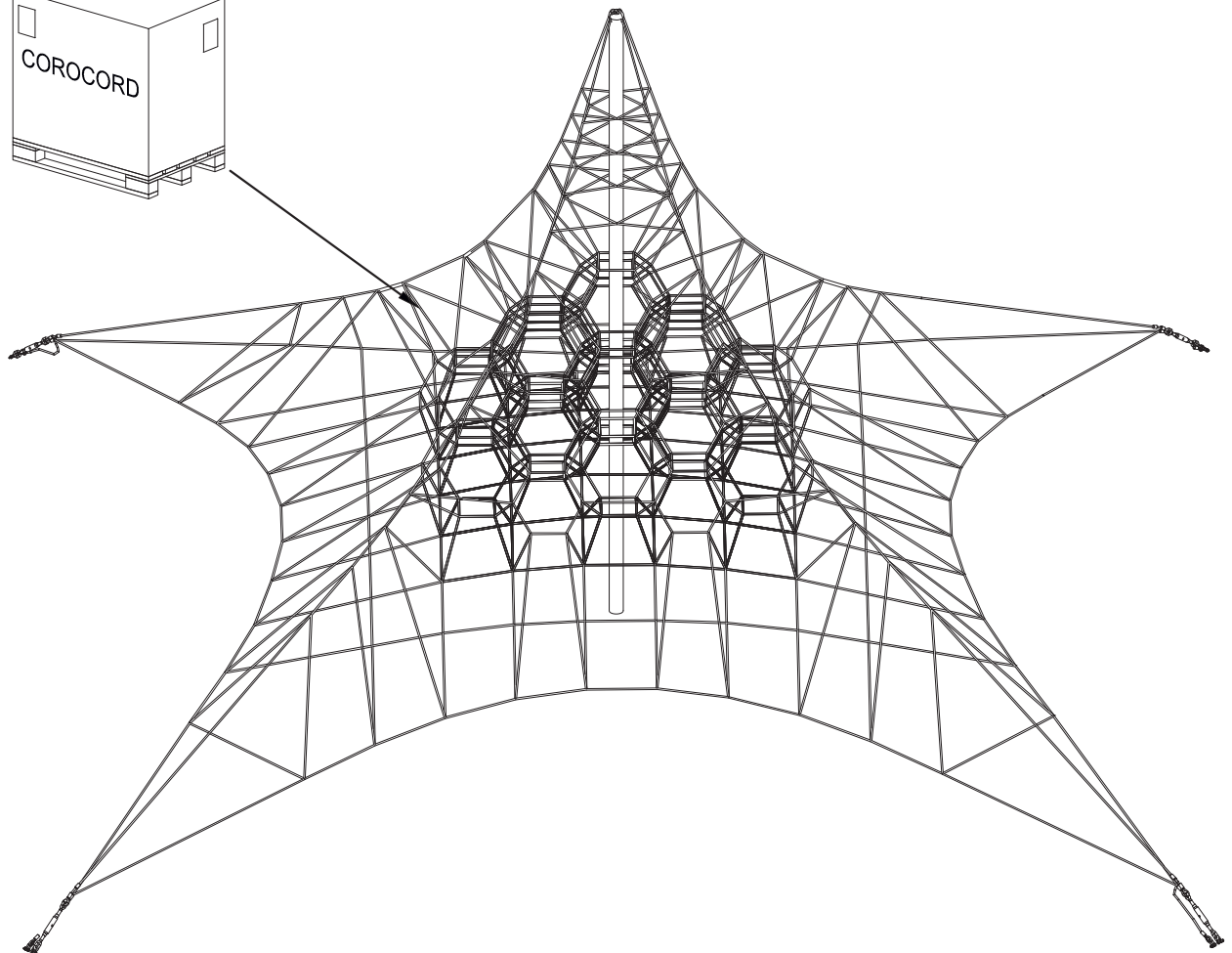
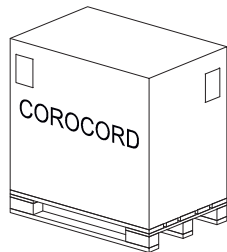


Check foundation before installation!
 Vor Montagebeginn Fundamentierung überprüfen!
 Vérifier les fondations avant de commencer le montage !
 ¡Compruebe la fundación antes de la instalación!
 Verificare le fondamenta prima di procedere all'installazione!
 Controleer fundering voor de installatie!
 Kontrollera fundament innan installation!
 Check fundament før installation!
 Перед установкой проверить основание!
 Tarkista ankkuroidinnin perustus ennen asennusta!
 Ελέγξτε τη θεμελίωση πριν την εγκατάσταση!

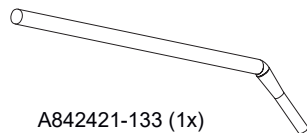




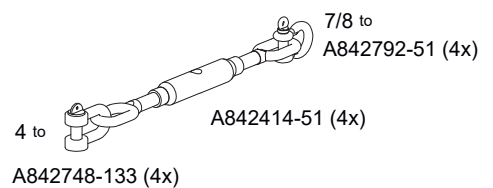
A842891-51 (1x)
9700 mm



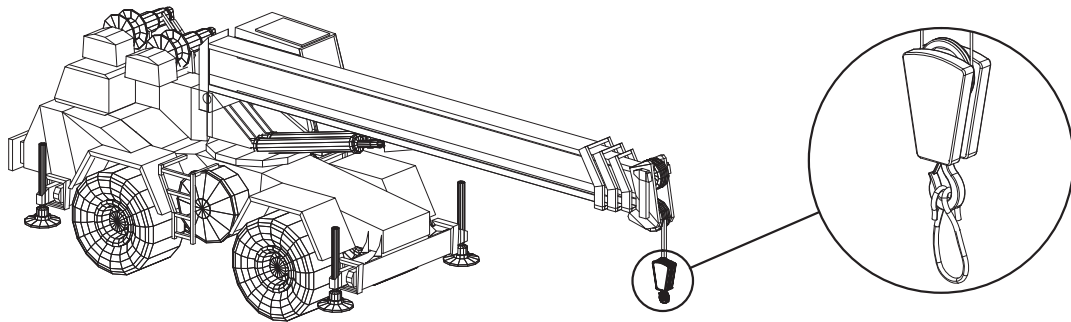
A842788-51 (1x)
+
A842789-06



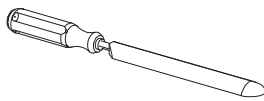
A842421-133 (1x)



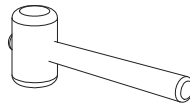
4 to A842748-133 (4x)
7/8 to A842792-51 (4x)
A842414-51 (4x)



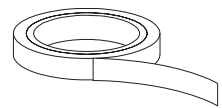
1x



1x



1x



1x



1x

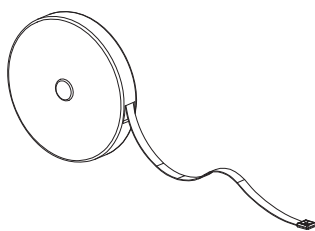


2x



36 mm
55 mm

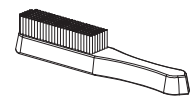
1x



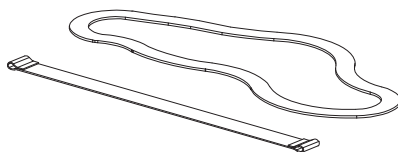
1x



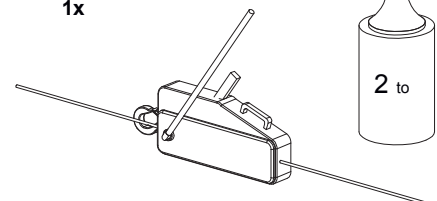
1x

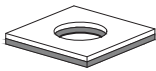


1x

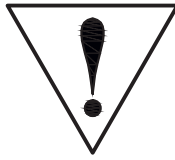


1x



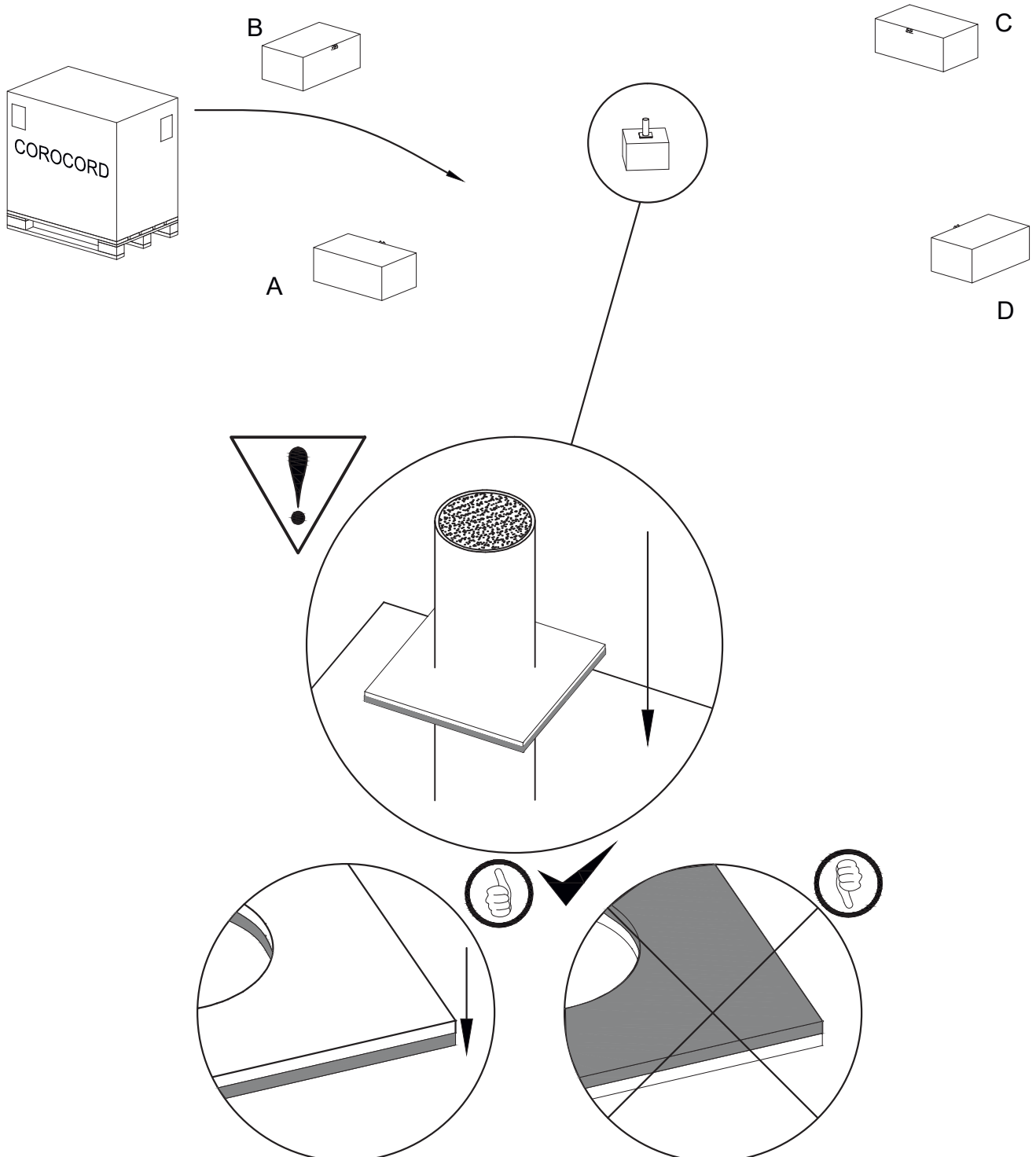


A842788-51 (1x)
+
A542789-06 (1x)

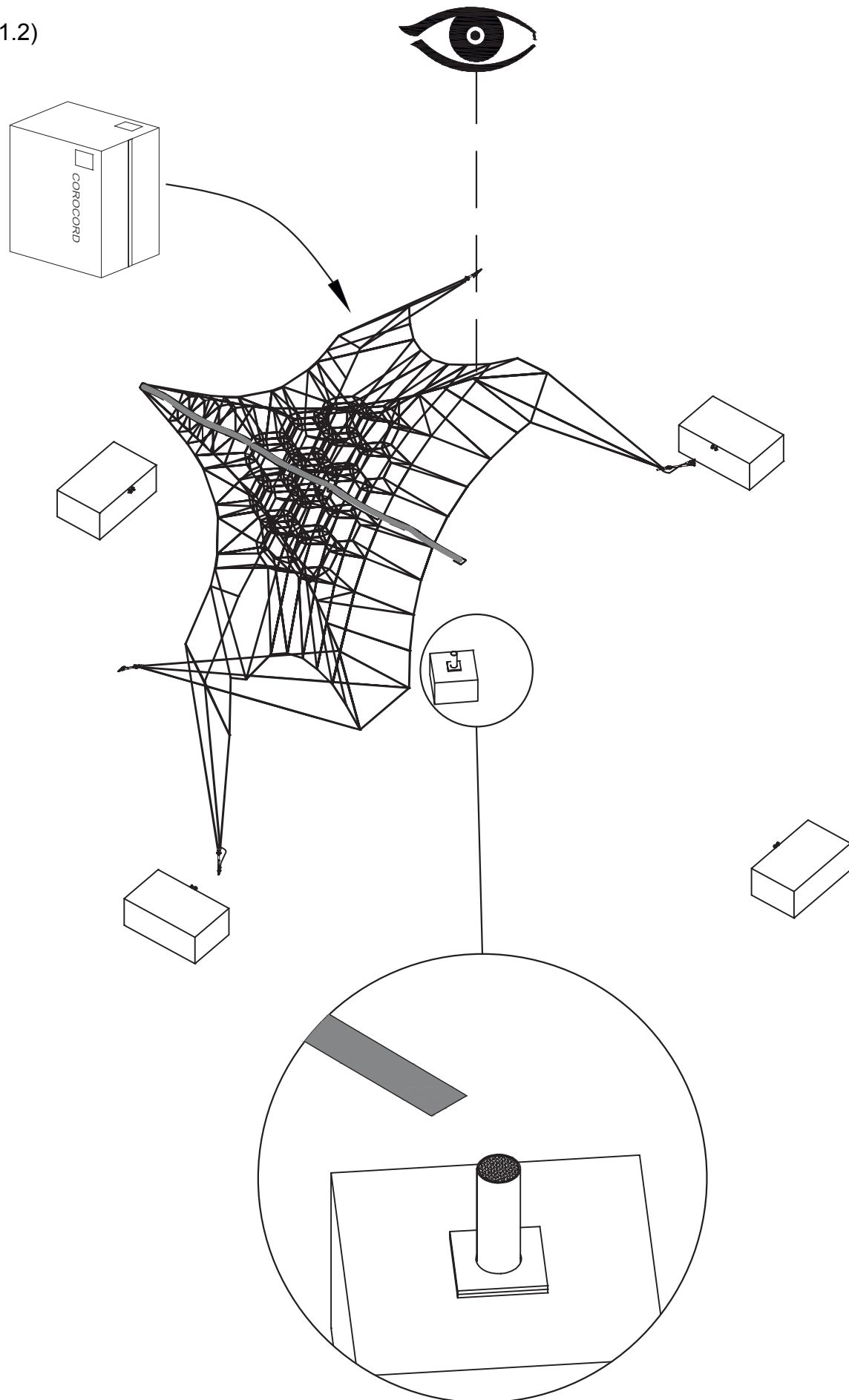


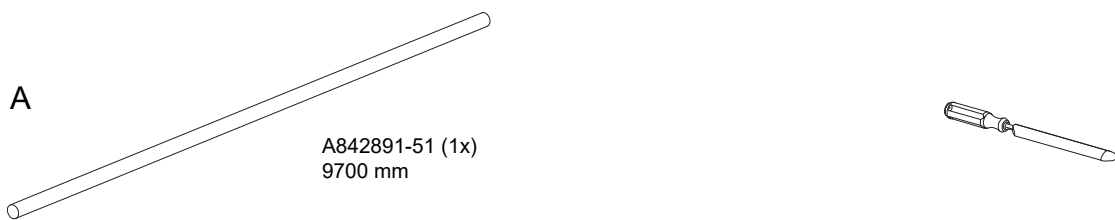
Mast foot need to be filled with concrete!
Mastfußrohr muss mit Beton ausgefüllt werden!
Pied de mât doivent être remplis de béton!
¡El tubo de la base de mástil se tiene que rellenar con hormigón!
Le fondamenta principali devono essere riempite con cemento!
Mast voet moeten worden gevuld met beton!
Mastfoten måste fyllas med betong!
Mastefoden skal fylles med beton!
Опорная мачта должна быть заполнена бетоном!
Mastojalka on betonoitava!
Η βάση του στύλου πρέπει να γεμίσει με σκυρόδεμα!

1.1)

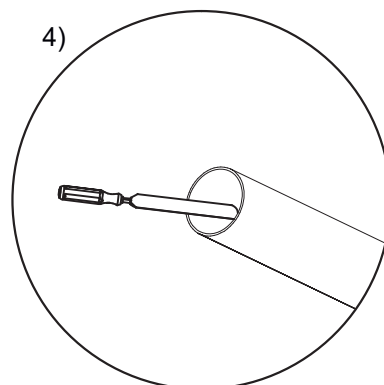
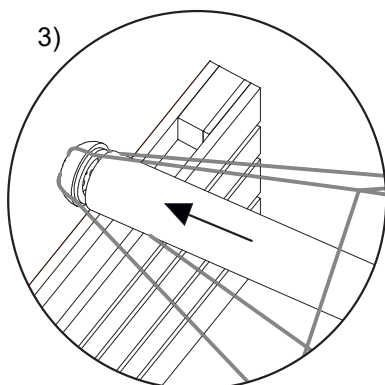
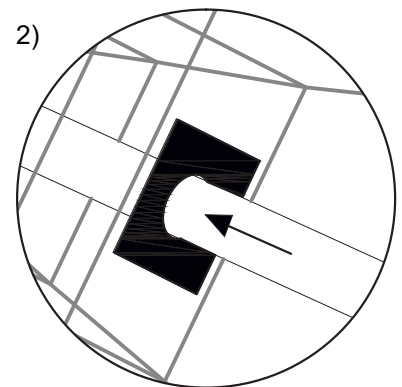
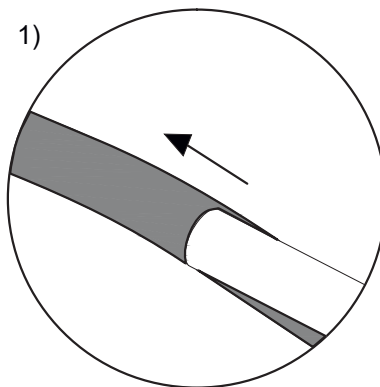
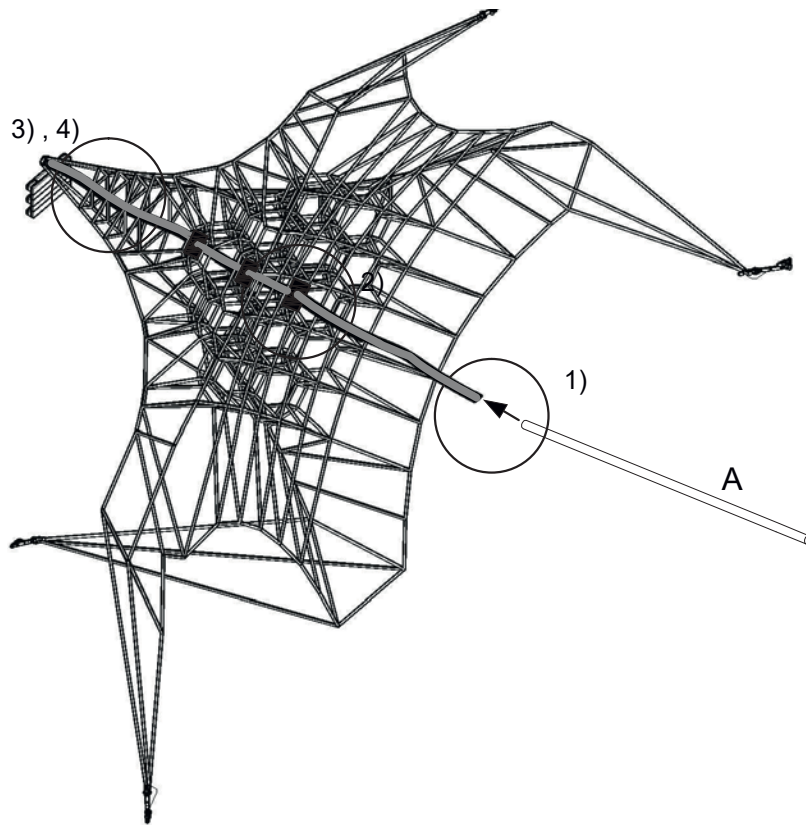


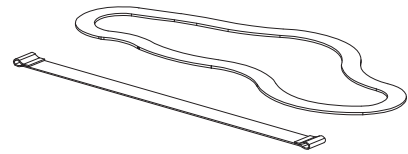
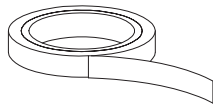
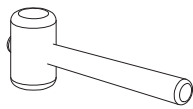
1.2)





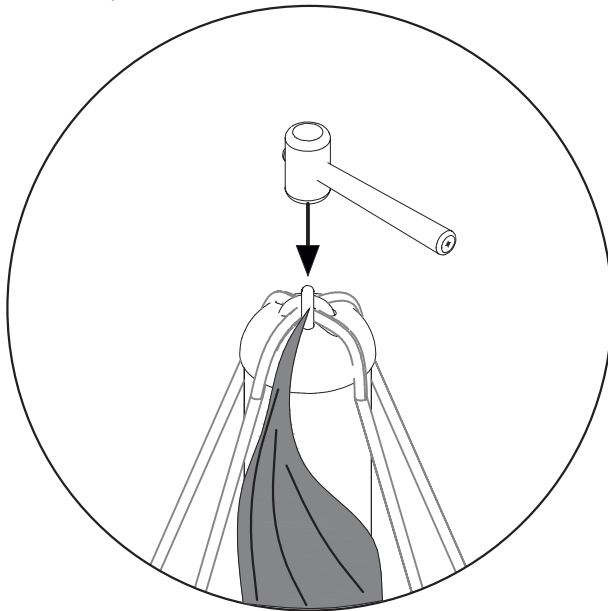
1.3)



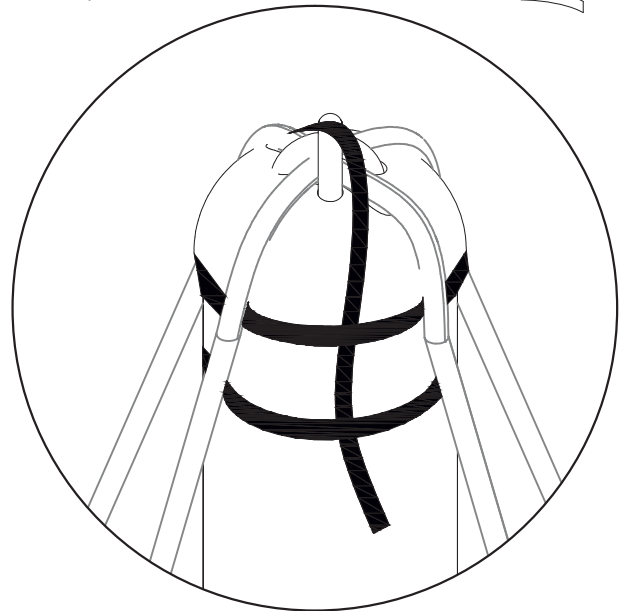
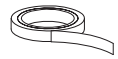


1.4)

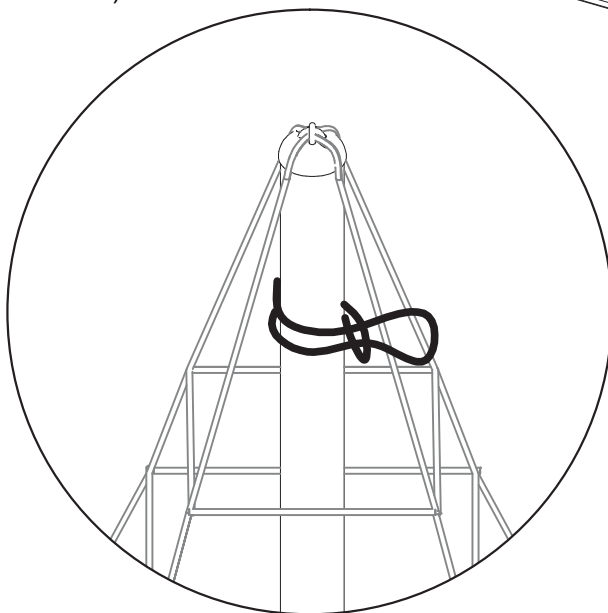
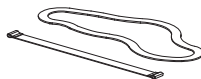
1)



2)

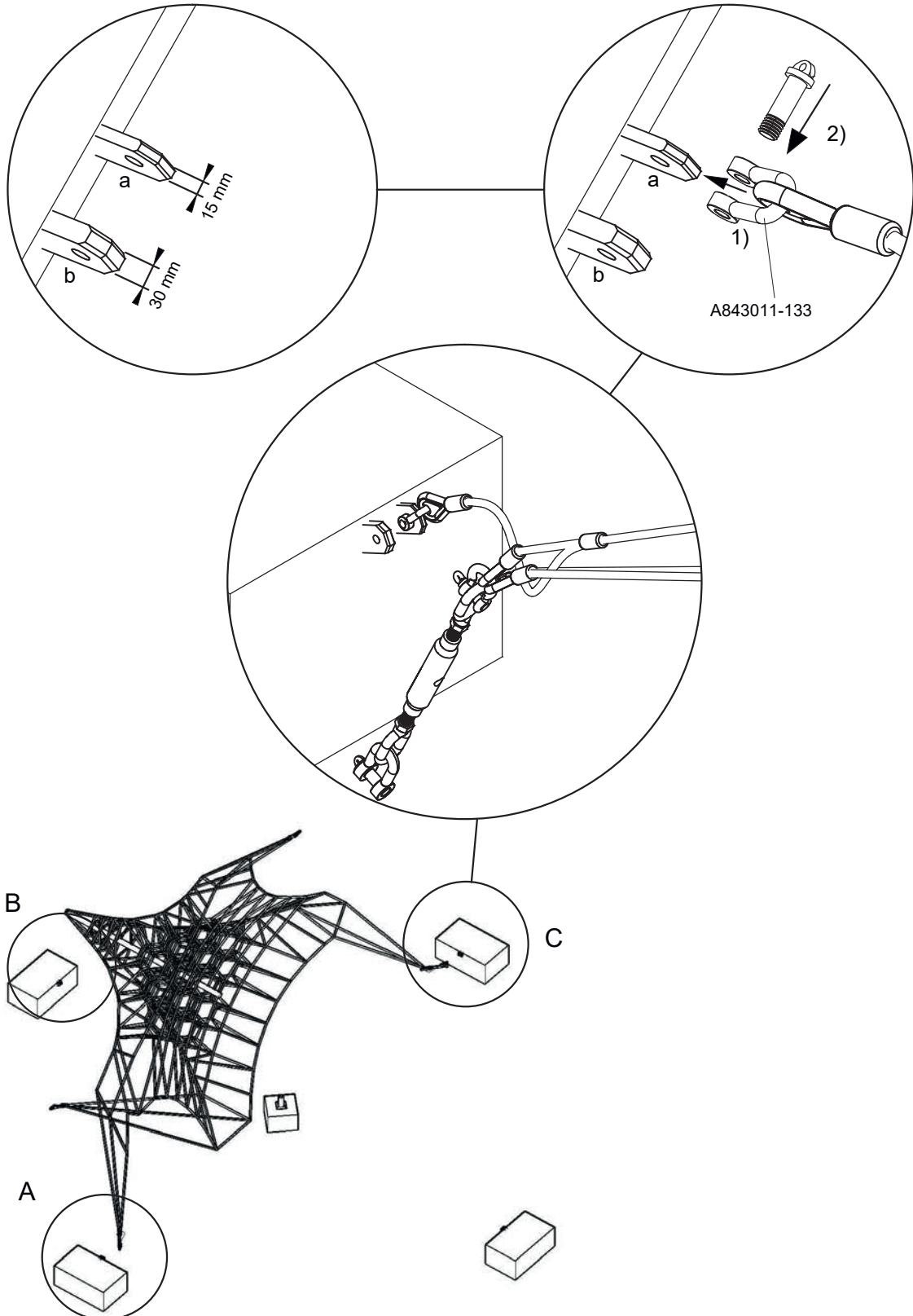


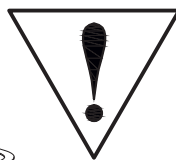
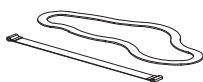
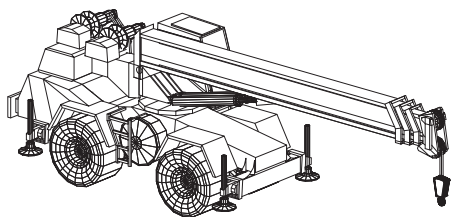
3)





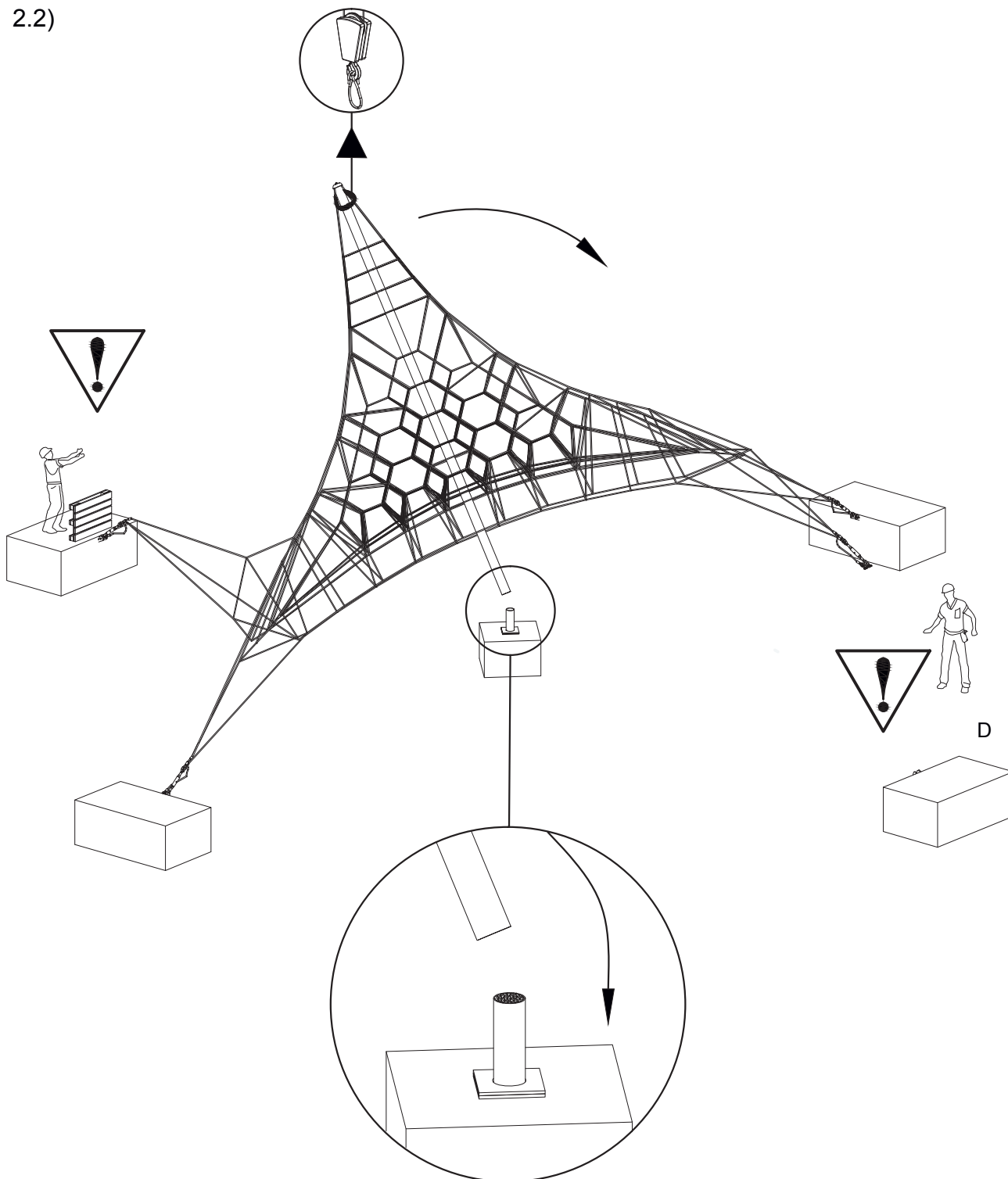
2.1)





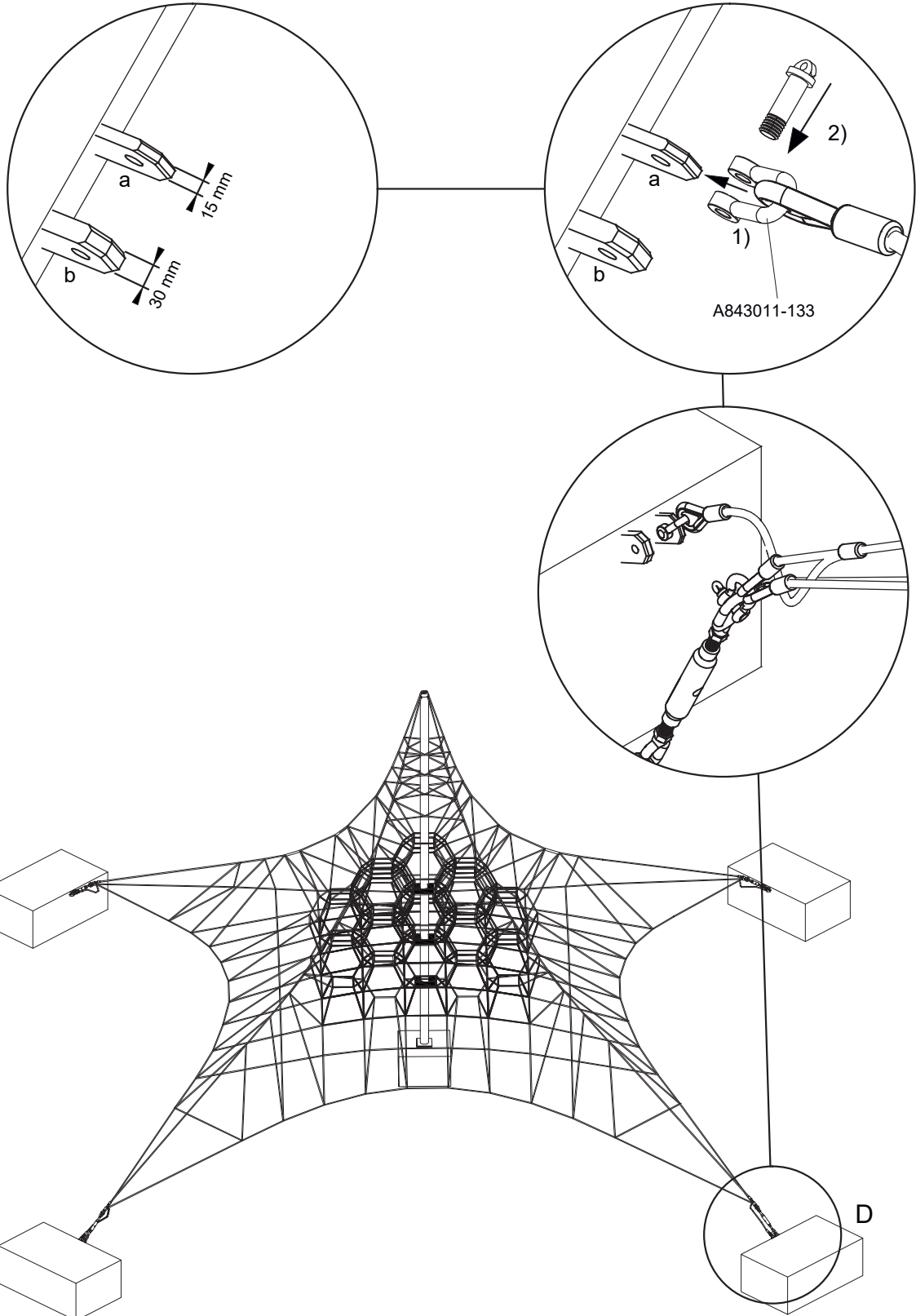
Remove from the danger area!
 Aus dem Gefahrenbereich entfernen!
 Eloigner de la zone à risques !
 ¡Retire se de la zona peligrosa!
 Rimuovere dalla zona di pericolo!
 Haal ze uit de gevarezone!
 Ta bort från området!
 Fjern fra området!
 Удалить всех из опасной зоны!
 Poistu vaara-alueelta!
 Μείνετε έξω από την επικίνδυνη ζώνη!

2.2)



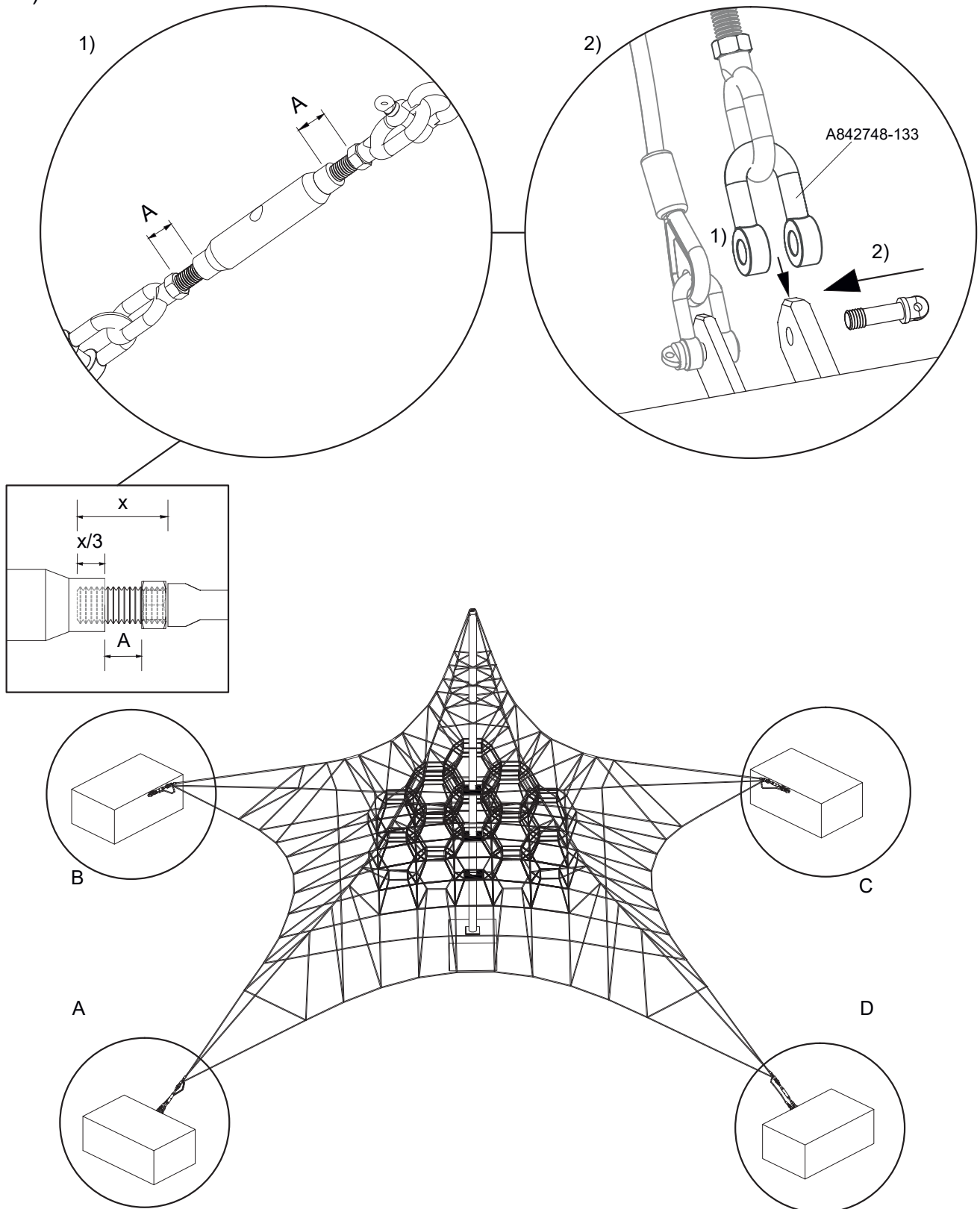


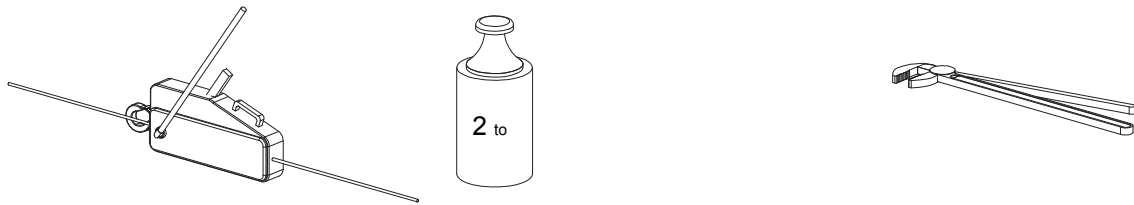
2.3)



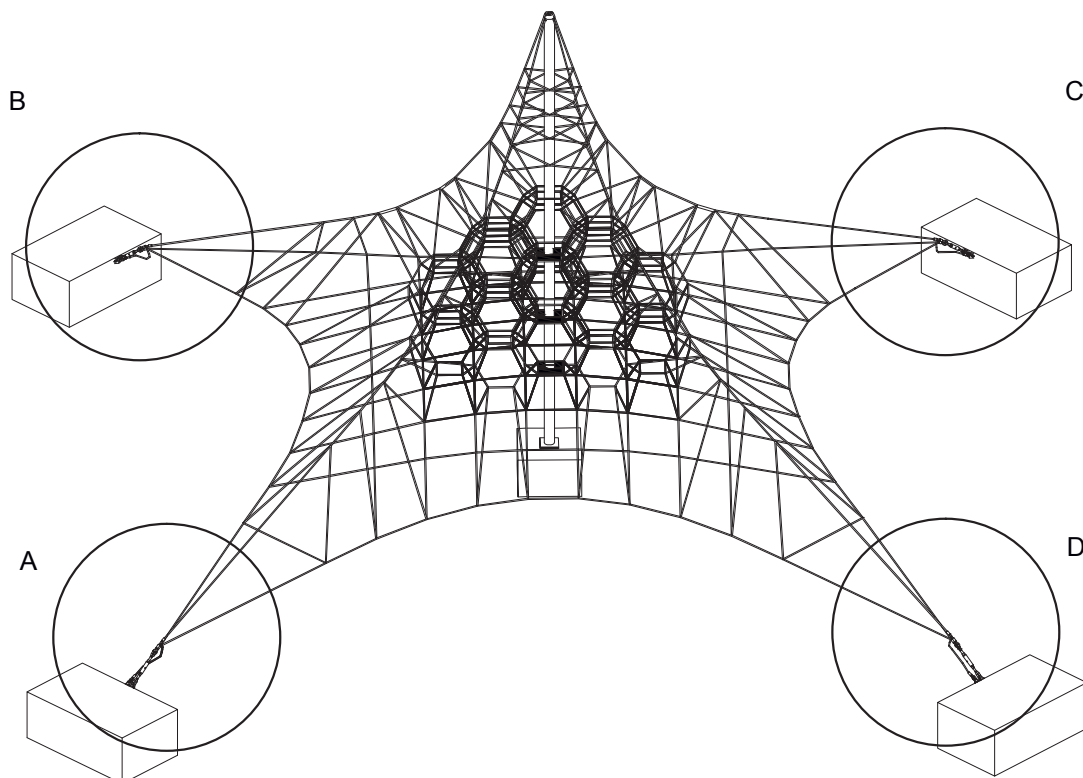
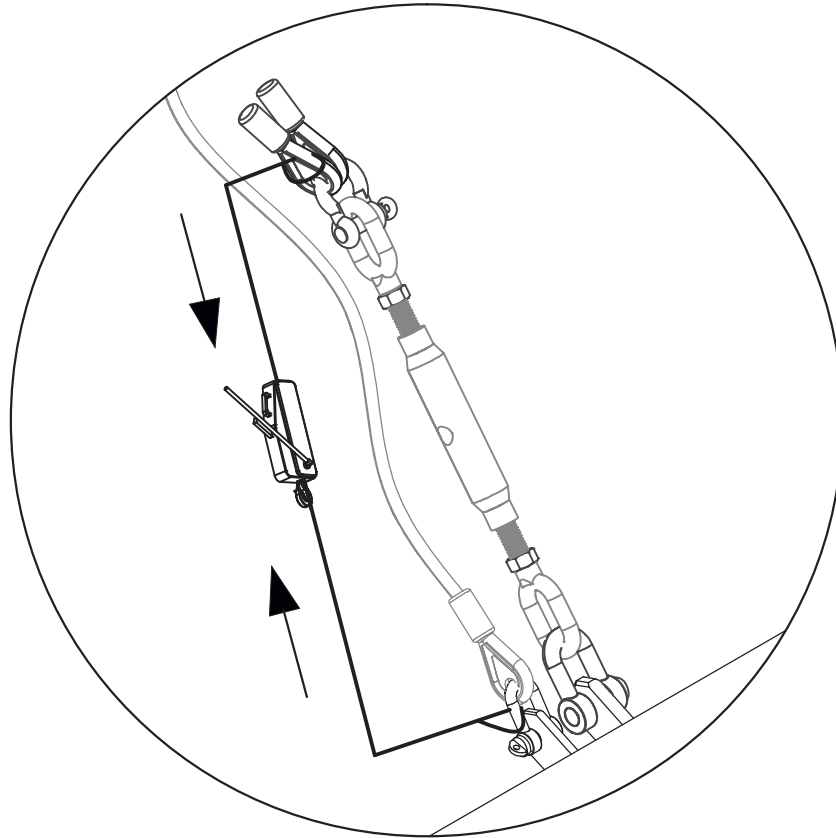


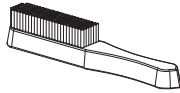
2.4)



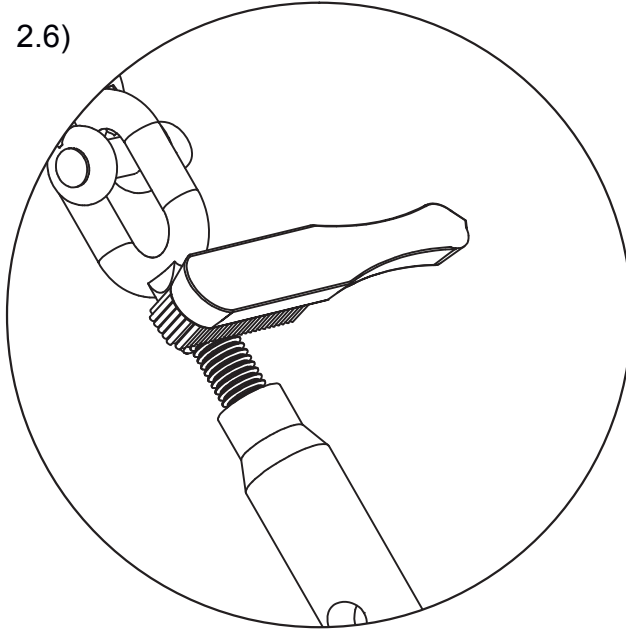


2.5)

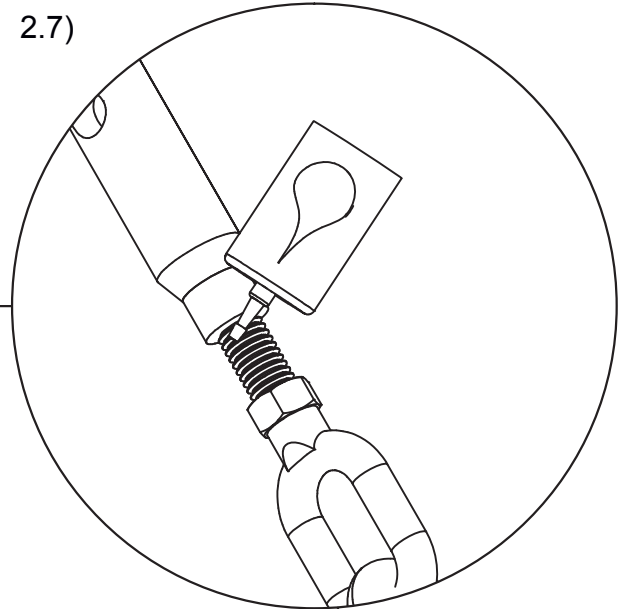




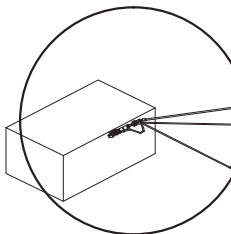
2.6)



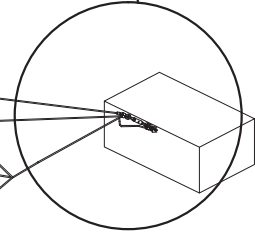
2.7)



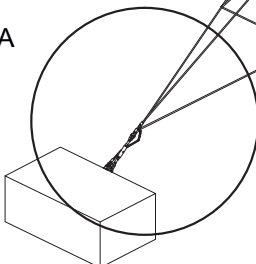
B



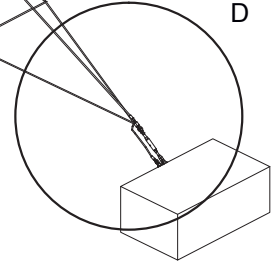
C

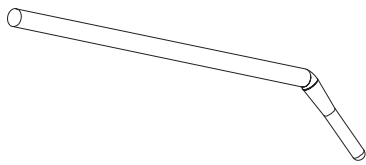


A

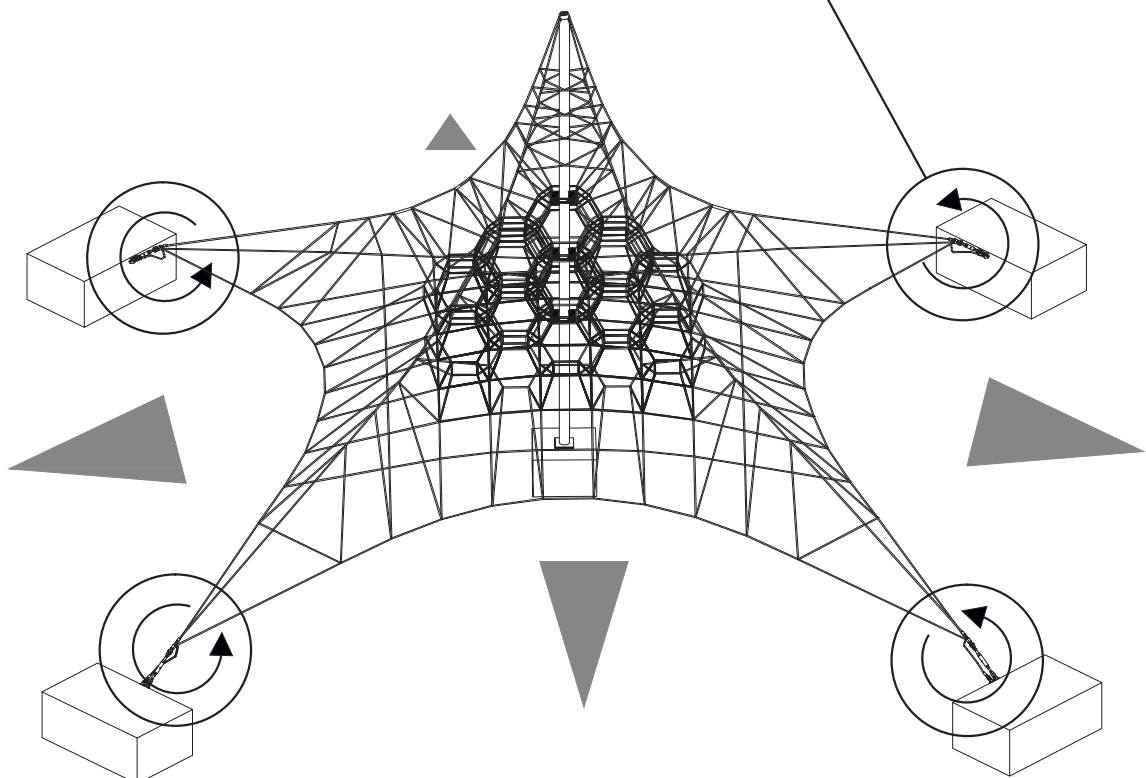
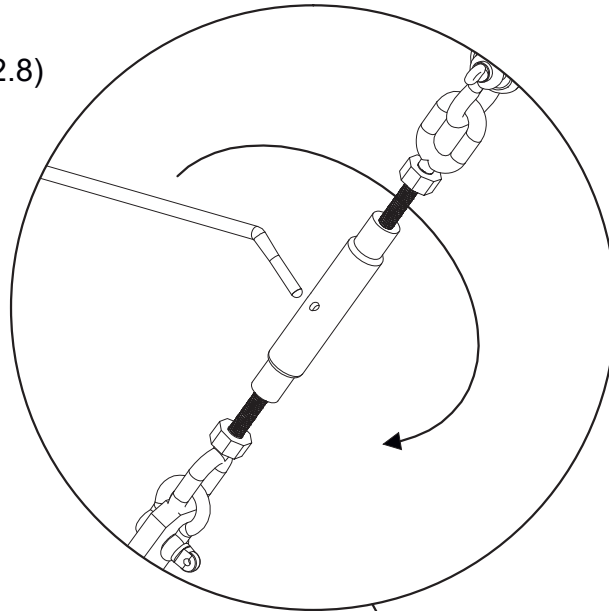


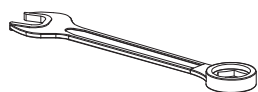
D





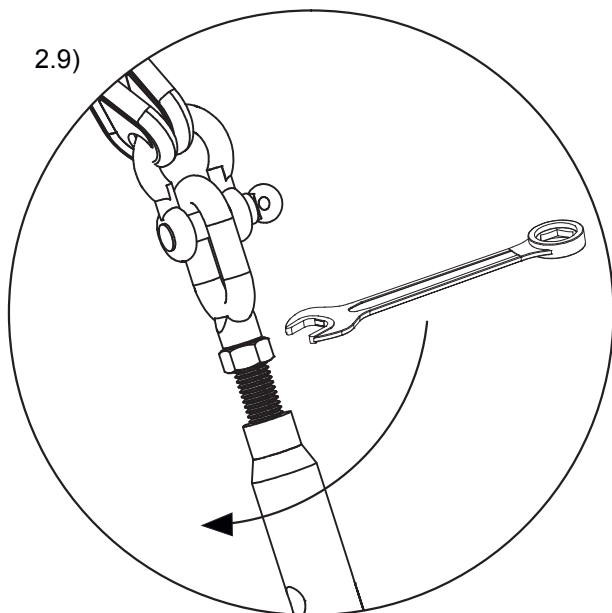
2.8)



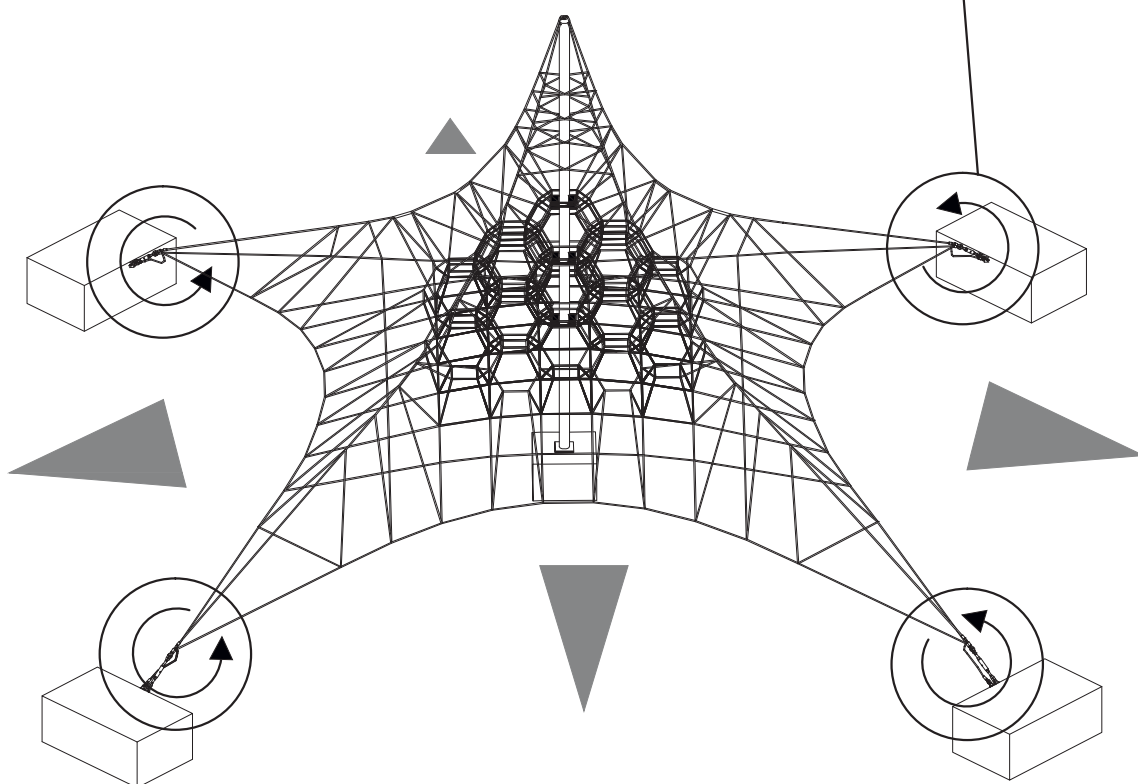
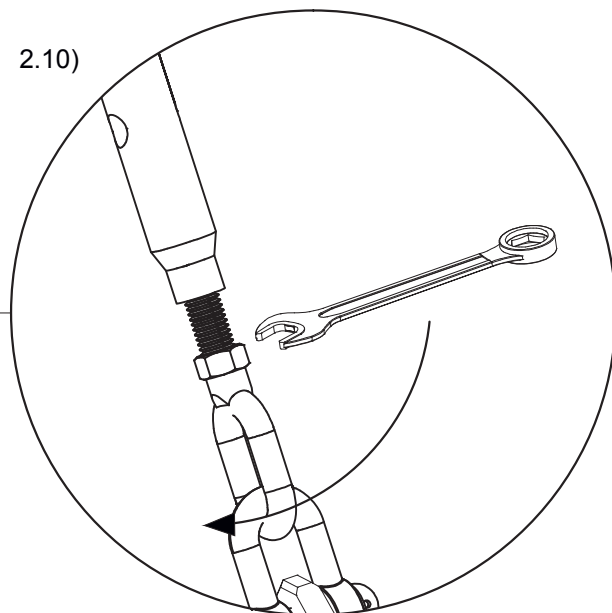


55 mm

2.9)



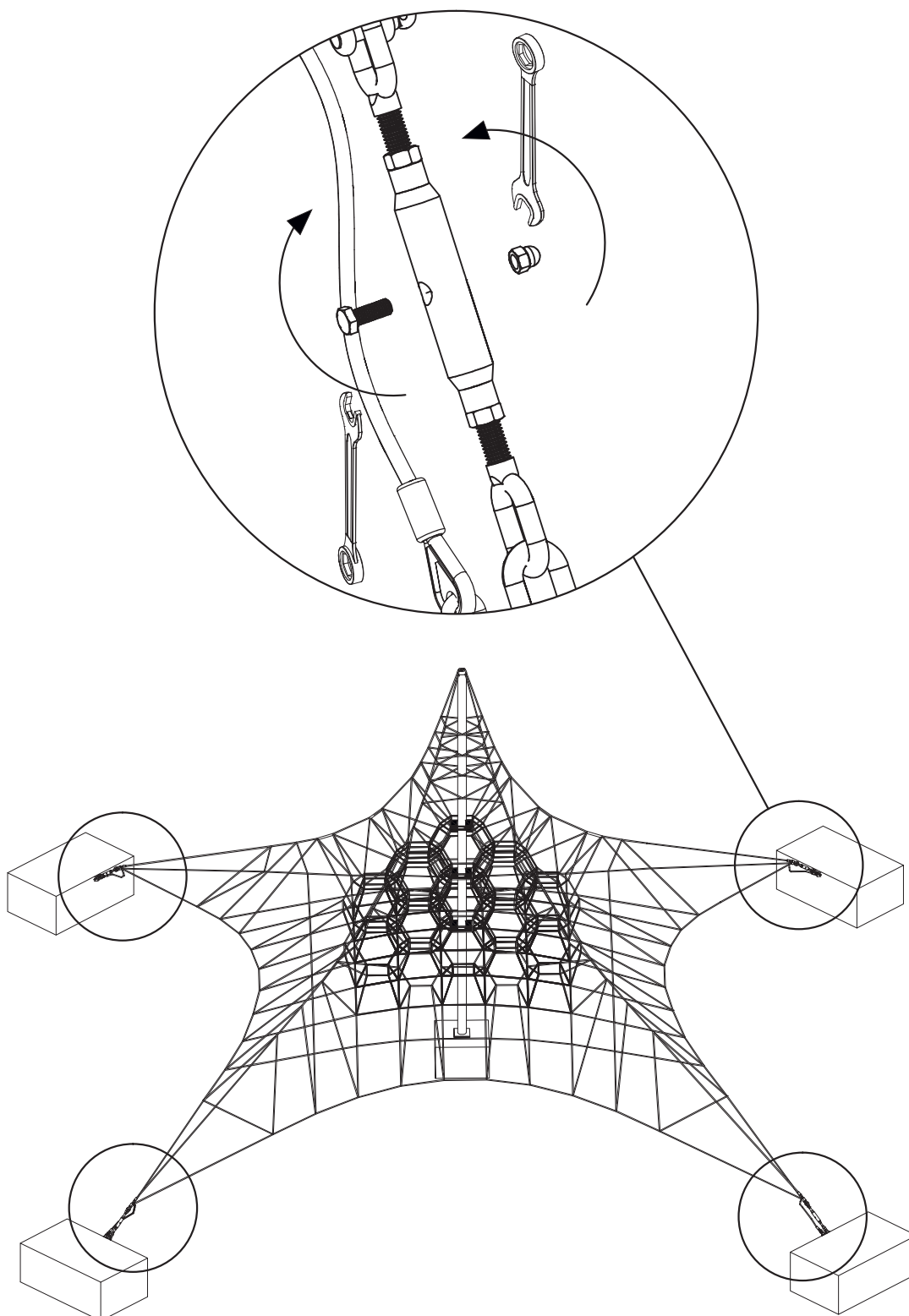
2.10)



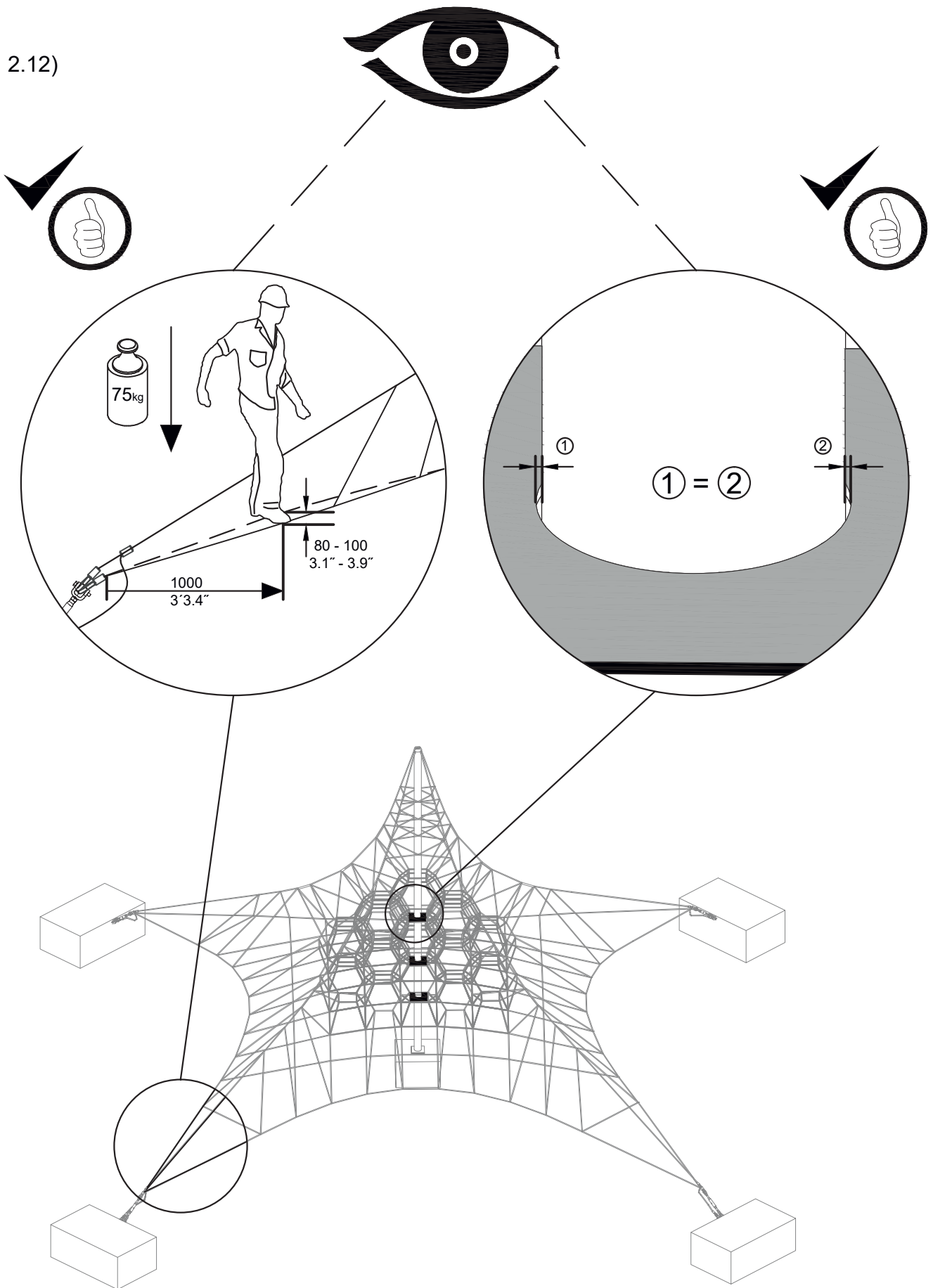


36 mm (2x)

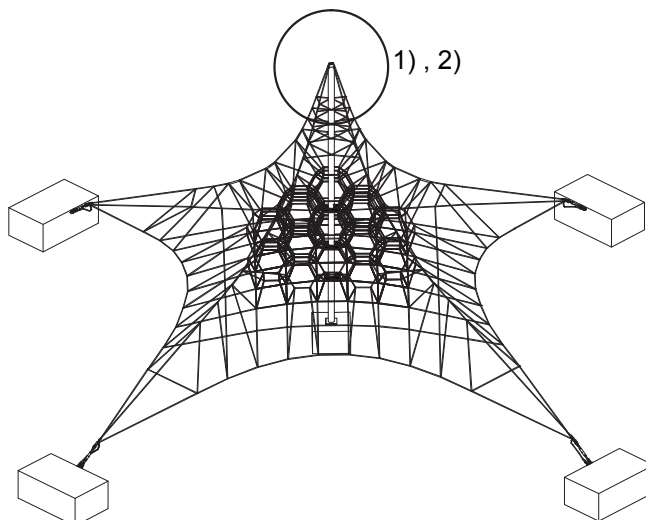
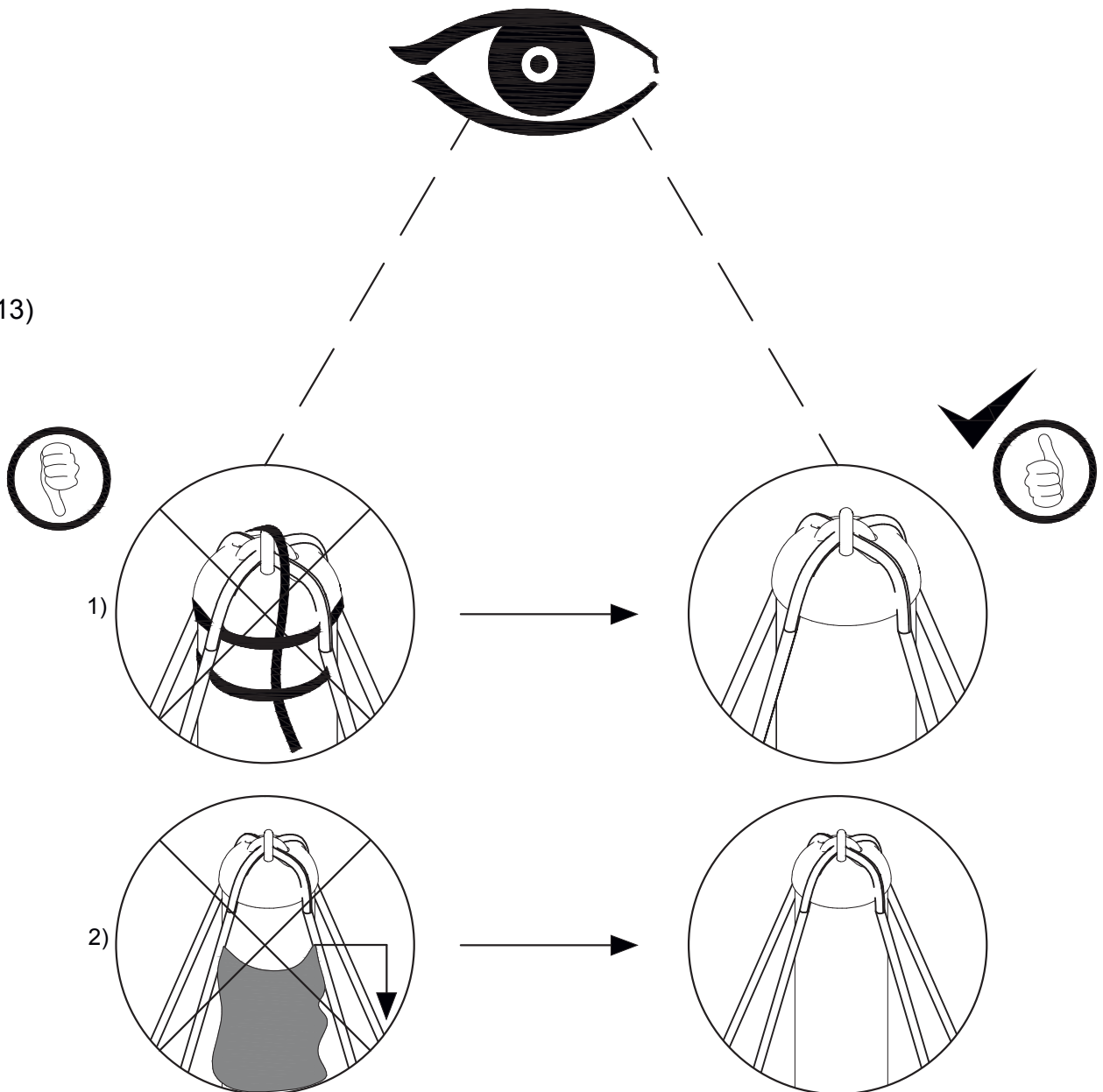
2.11)



2.12)



2.13)



Remove tape after installation!

Entfernen Sie das Klebeband nach der Installation!

Ôter la bande adhésive après l'installation !

¡Quite la cinta después de la instalación!

Rimuovere il nastro dopo l'installazione!

Verwijder de tape na de installatie!

Ta bort teipen efter installationen!

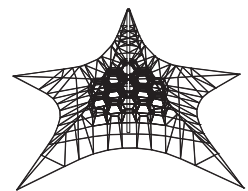
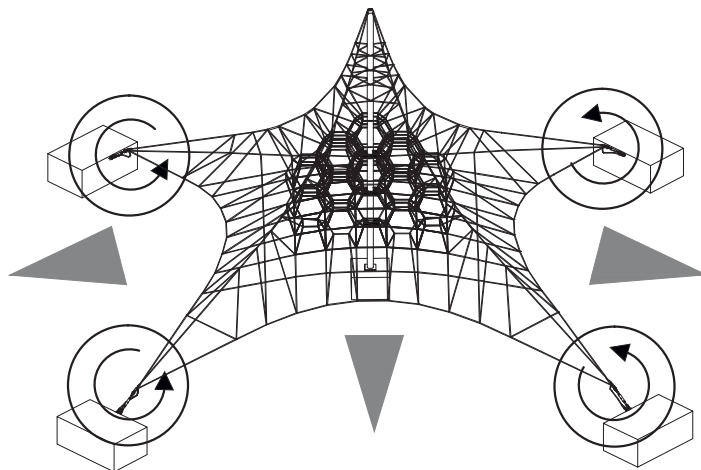
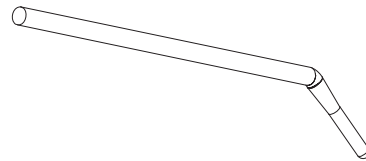
Fjern tape efter installation!

Удалите ленту после установки!

Poista teippi asennuksen jälkeen!

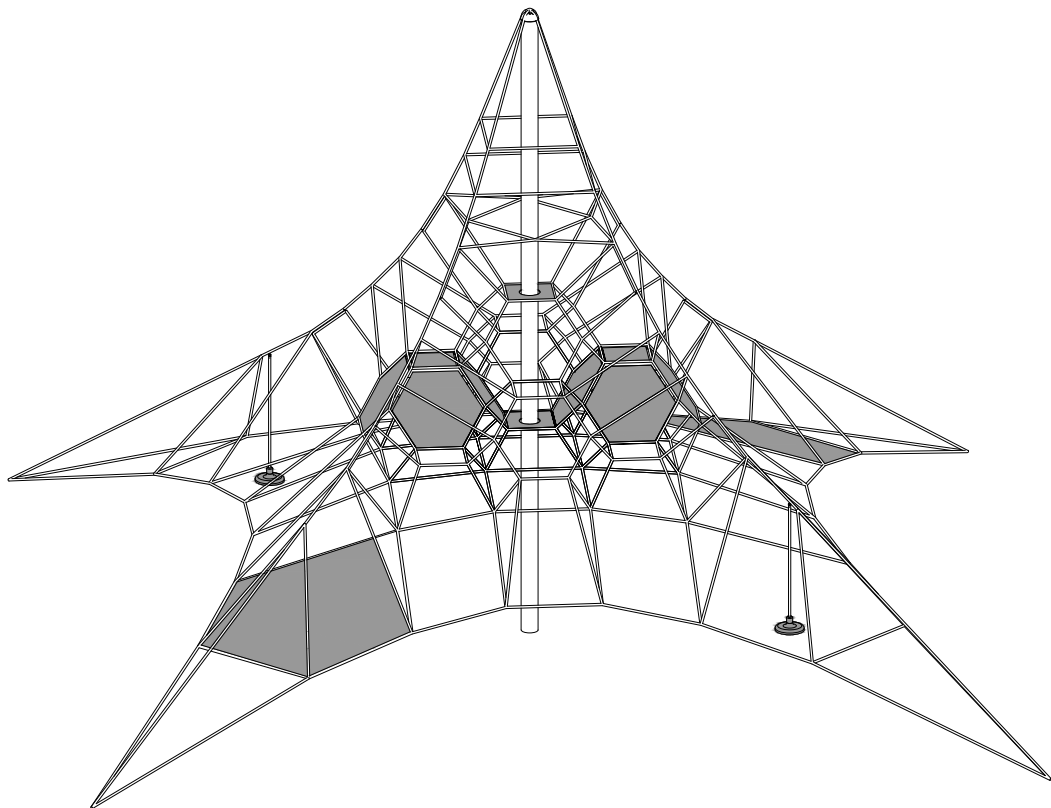
Αφαιρέστε την ταινία μετά την εγκατάσταση!

Please tension the net after 6 months!
 After that no more re-tensioning is required.
 Bitte nach 6 Monaten Gebrauch das Netz spannen!
 Danach ist kein Nachspannen mehr erforderlich.
 Tendre le filet après 6 mois d'utilisation !
 Il ne sera plus nécessaire de retendre ensuite le filet.
 ¡Tensa por favor la red después de 6 meses!
 Después no se tiene que retensar más.
 Si praga di verificare la tensione della rete dopo 6 mesi!
 Dopo di che la tensione non più è richiesto.
 Gelieve het net na 6 maanden na te spannen.
 Na 6 maanden is na spannen niet meer vereist; wel controleren.
 Vänligen efterspänn nätet efter 6 månader!
 Efter att inte mer spänning krävs.
 Venligst efterspænd nettet efter 6 måneder!
 Derefter er yderligere efterspænding unødvendig.
 Проверьте натяжение через 6 месяцев!
 При необходимости отрегулируйте натяжение.
 Uudelleenkiristä verkko 6 kk kuluttua!
 Tämän jälkeen verkkoa ei tarvitse enää kiristää.
 Παρακαλούμε τεντώσετε το δίχτυ μετά από 6 μήνες!
 Μετά από αυτό δεν χρειάζεται να ξανατεντωθεί.



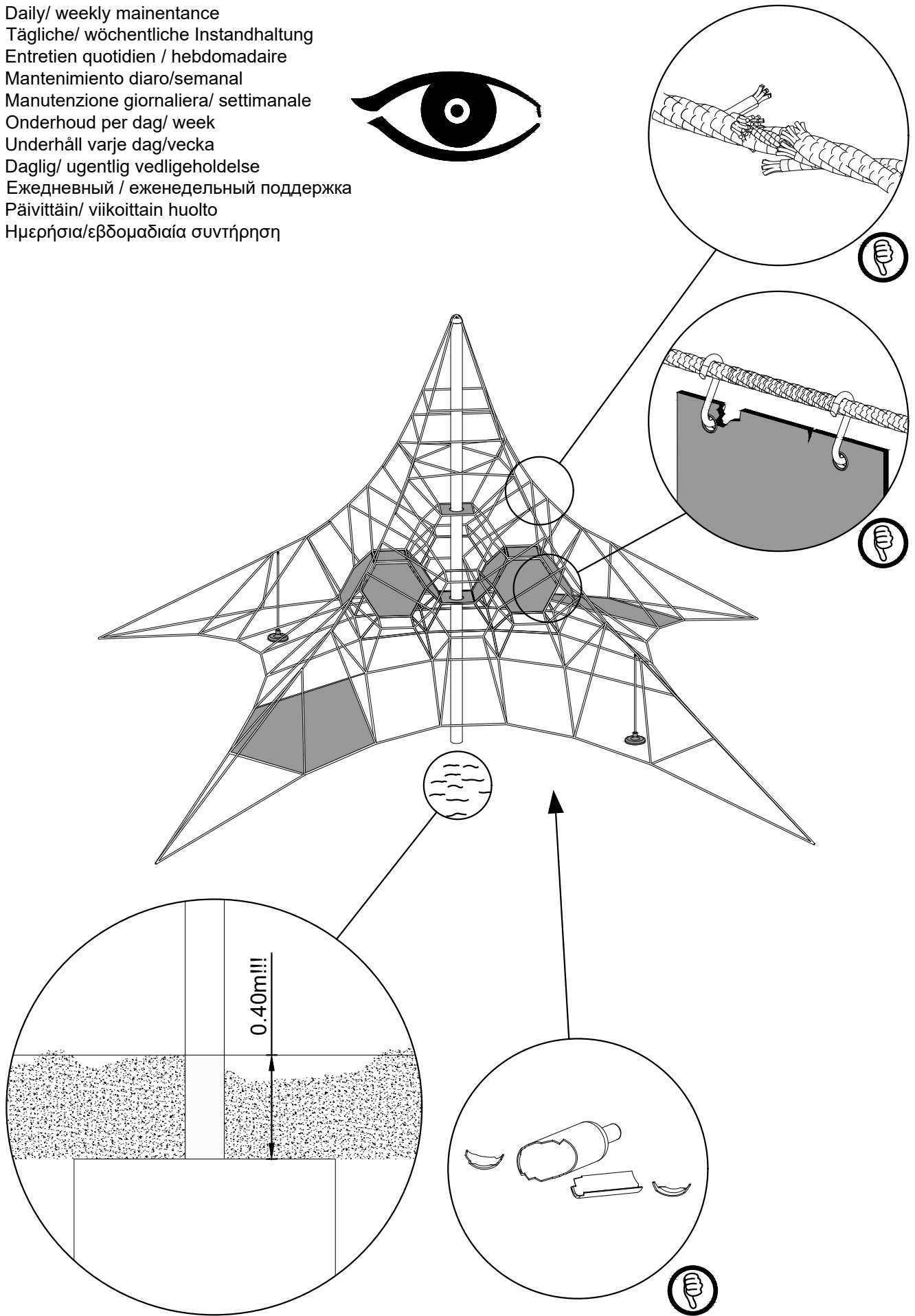
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2181, 2182, 2183, 2184, 2185, 2186, 2187, 2188, 2189, 2190, 2191, 2192, 2193, 2194, 2195, 2196, 2197, 2198, 2199, 2200, 2201, 2202, 2203, 2204, 2205, 2206, 2207, 2208, 2209, 2210, 2211, 2212, 2213, 2214, 2215, 2216, 2217, 2218, 2219, 2220, 2221, 2222, 2223, 2224, 2225, 2226, 2227, 2228, 2229, 2230, 2231, 2232, 2233, 2234, 2235, 2236, 2237, 2238, 2239, 2240, 2241, 2242, 2243, 2244, 2245, 2246, 2247, 2248, 2249, 2250, 2251, 2252, 2253, 2254, 2255, 2256, 2257, 2258, 2259, 2260, 2261, 2262, 2263, 2264, 2265, 2266, 2267, 2268, 2269, 2270, 2271, 2272, 2273, 2274, 2275, 2276, 2277, 2278, 2279, 2280, 2281, 2282, 2283, 2284, 2285, 2286, 2287, 2288, 2289, 2290, 2291, 2292, 2293, 2294, 2295, 2296, 2297, 2298, 2299, 2300, 2301, 2302, 2303, 2304, 2305, 2306, 2307, 2308, 2309, 2310, 2311, 2312, 2313, 2314, 2315, 2316, 2317, 2318, 2319, 2320, 2321, 2322, 2323, 2324, 2325, 2326, 2327, 2328, 2329, 2330, 2331, 2332, 2333, 2334, 2335, 2336, 2337, 2338, 2339, 2340, 2341, 2342, 2343, 2344, 2345, 2346, 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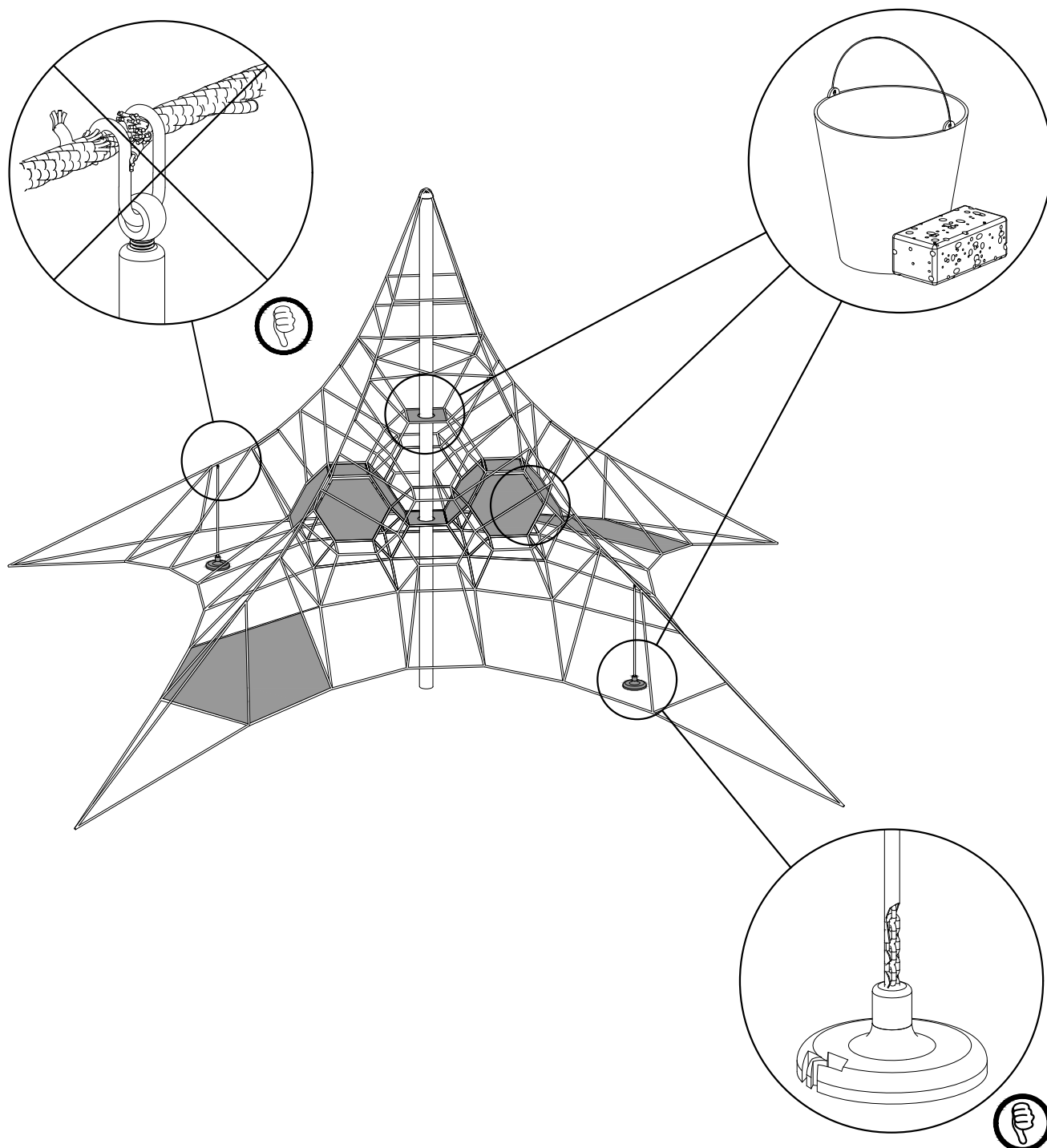
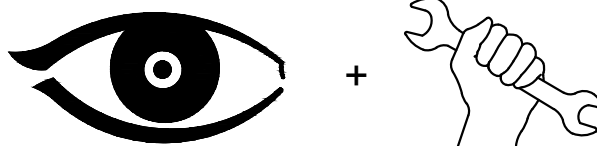


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Wartungshinweise
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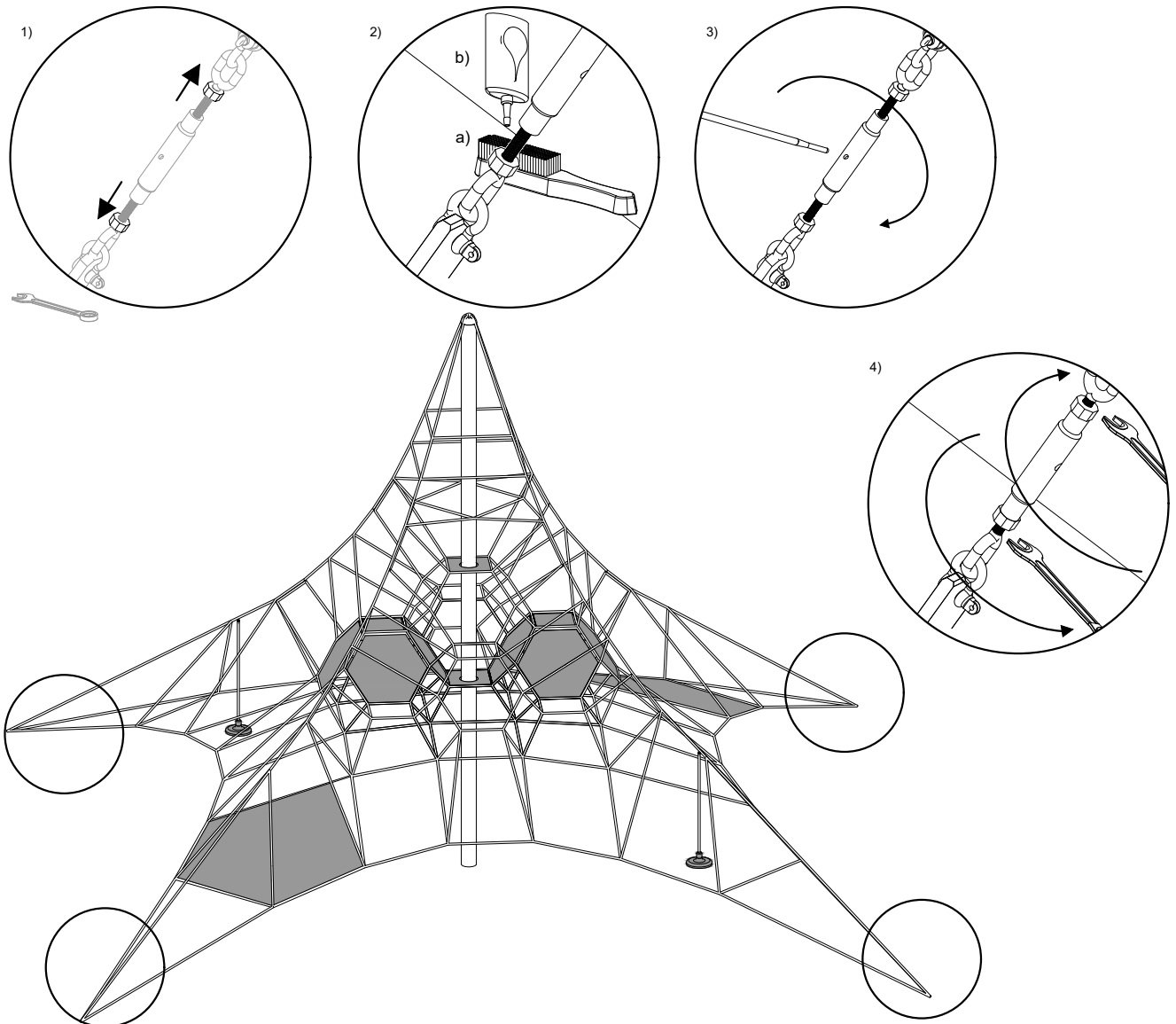
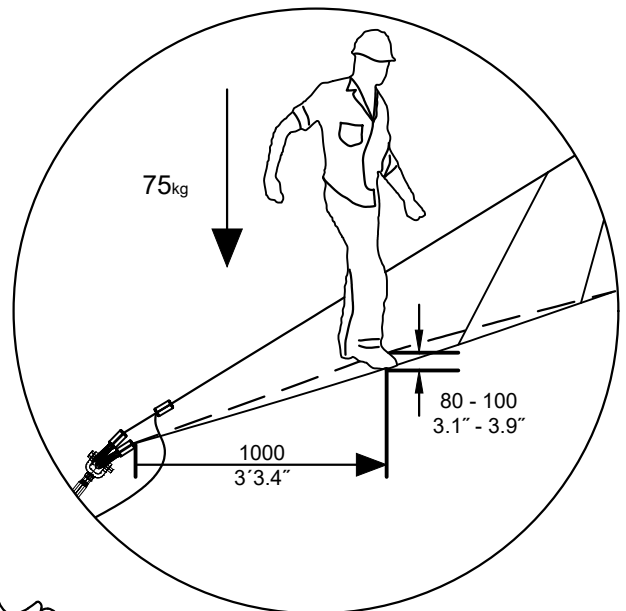
Daily/ weekly maintenance
 Tägliche/ wöchentliche Instandhaltung
 Entretien quotidien / hebdomadaire
 Mantenimiento diario/semanal
 Manutenzione giornaliera/ settimanale
 Onderhoud per dag/ week
 Underhåll varje dag/vecka
 Daglig/ ugentlig vedligeholdelse
 Ежедневный / еженедельный поддержка
 Päivittäin/ viikoittain huolto
 Ημερήσια/εβδομαδιαία συντήρηση



Monthly/ seasonal maintenance
 Monatliche/ saisonale Instandhaltung
 Entretien mensuel / saisonnier
 Mantenimiento mensual/ estacional
 Manutenzione mensile/ stagionale
 Onderhoud per maand/ seizoen
 Underhåll varje månad/säsong
 Månedlig/kvartalsvis vedligeholdelse
 Ежемесячный / сезонный поддержка
 Kuukausittain/ kausiluontoinen huolto
 Μηνιαία / τριμηνιαία συντήρηση



Please tension the net after 6 months!
 After that no more re-tensioning is required.
 Bitte nach 6 Monaten Gebrauch das Netz spannen!
 Danach ist kein Nachspannen mehr erforderlich.
 Tendre le filet après 6 mois d'utilisation !
 Il ne sera plus nécessaire de retendre ensuite le filet.
 ¡Tensa por favor la red después de 6 meses!
 Después no se tiene que retensar más.
 Si praga di verificare la tensione della rete dopo 6 mesi!
 Dopo di che la tensione non più è richiesto.
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 Παρακαλούμε τεντώστε το δίχτυ μετά από 6 μήνες!
 Μετά από αυτό δεν χρειάζεται να ξανατεντωθεί.



Annual maintenance
 Jährliche Instandhaltung
 Entretien annuel
 Mantenimiento anual
 Manutenzione annuale
 Onderhoud per jaar
 Årligt underhåll
 Årlig vedligeholdelse
 Ежегодный поддержка
 Jokavuotinen huolto
 Ετήσια συντήρηση



CHECKLIST

_____	☒
_____	☒
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_____	☐
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